



## Planning Report

26 July 2022

Chief Executive Officer  
Shire of Kent  
Via email: [ceo@kent.wa.gov.au](mailto:ceo@kent.wa.gov.au)

Dear Sir/Madam,

### **LOT 100 ON DEPOSITED PLAN 420337, NYABING ADDITIONS TO AN EXISTING GRAIN HANDLING & STORAGE FACILITY**

CBH is seeking development approval from the Shire of Kent for proposed additions (temporary bulkheads) to an existing grain handling and storage facility located at Lot 100 on Deposited Plan 420337, Nyabing. The subject application is prepared in accordance with Schedule 2 (Deemed Provisions) of the Planning and Development (Local Planning Schemes) Regulations 2015 and the Shire of Kent Local Planning Scheme No. 2. CBH is requesting a time limited development approval of 12 months.

As you know, CBH had a record harvest last year where its existing storage infrastructure was not enough to keep up with the record crop. The Shire of Kent assisted CBH with this storage shortfall by considering three temporary storage bulkheads as 'temporary works' in accordance with Schedule 2, Part 7, Clause 61 (1) (17) and (2) (f) of the 'deemed provisions'. Temporary works do not require the development approval of the local government and are time limited to no longer than 12 months. This temporary works exemption assisted CBH and local growers with accommodating demand.

Given the current forecast of another significant harvest for FY22/23 and the large amount of carryover grain that remains at many of our receival sites, we have identified the potential need to build emergency storage at identified sites with forecasted storage deficits for this harvest. The Nyabing CBH site is one of these sites where there is a strong likelihood that emergency storage could be needed. As such CBH is seeking development approval from the Shire of Kent for the continued use of these three temporary storage bulkheads.

The existing temporary works exemption expires on 10<sup>th</sup> August 2022. Under the legislation it appears that another temporary works exemption is unable to be granted. Through this development application, CBH requires a report to be prepared for the August Council meeting to allow the continued use of these temporary storage bulkheads for this year's harvest. There is a proposed expansion project currently in its feasibility stage for the Nyabing CBH site. These locations of these temporary storage bulkheads align with the location of the expansion project bulkheads that will be constructed to more permanent specifications. The expansion project development application is expected to be lodged in roughly December this year.

## Traffic Management

No additional traffic will be generated through the continued use of the three temporary storage bulkheads. Last years' record harvest meant a higher than expected amount of grain needed to be stored at sites prior to it going to Port. A large amount of carryover grain remains at many of these sites. If a CBH site is full and not able to accept any more local grain then operationally CBH has to bring in trucks sooner to take the stored grain to Port. A site can then store more local grain. If this out loading does not occur and a site remains full, trucks still use the road to deliver grain to a grain receival site closer to Port.

The total storage capacity of a site doesn't impact traffic generation, traffic generation is determined by grain yield which is outside of the development application process. Additional storage means traffic movements generated by a harvest are spread out as grain does not need to be transported to port sooner to accommodate local demand. This in turn reduces the number of trucks on the road network within the peak harvest period.

## Stormwater Management

All stormwater drainage associated with the proposed development is to be contained and disposed of on-site. The existing onsite drainage basin caters for a 5-year ARI event with all stormwater runoff directed to this existing drainage basin system and all surface water is detained on-site up to the 5-year ARI event. CBH would be supportive of a condition being imposed on any development approval confirming that stormwater is to be retained and managed on site.

## Noise & Dust Management

CBH shall ensure that noise from the specification and installation of any mechanical equipment as well as traffic noise does not exceed assigned levels prescribed in the *Environmental Protection (Noise) Regulations 1997*, when it is received at a neighbouring property. CBH undertakes frequent noise and dust monitoring across all its sites to ensure that dust and noise levels are measured and are mitigated whenever there is an exceedance.

Further information in relation to traffic and stormwater management will be provided when CBH lodges the expansion project development application later this year. Noting this shortfall of information, CBH is requesting a time limited development approval of only 12 months so that any concerns the Shire may have can be addressed at a later stage. Discussions held with the Shire CEO have confirmed this approach. This correspondence is included as an attachment to this submission.

The proposed temporary bulkheads are aligned with the planning framework and are not considered to result in any new amenity impacts to the surrounding area. CBH respectfully requests the Application for Development Approval is considered by the Shire of Kent expeditiously given the straightforward nature of the application and its general compliance with the Shire's planning framework. Should you have any question in relation to the details provided in this submission, please contact Timothy Roberts on 9216 6061 or [timothy.roberts@cbh.com.au](mailto:timothy.roberts@cbh.com.au)

Yours Sincerely,



**Timothy Roberts**

Specialist – Regulatory Approvals Adviser

## SCHEDULE VI - APPLICATION FOR PLANNING CONSENT


### TOWN PLANNING AND DEVELOPMENT ACT 1928 (AS AMENDED)

#### Shire of Kent

#### Town Planning Scheme No 2

#### APPLICATION FOR PLANNING CONSENT

1. Surname of Applicant: Roberts Given Name(s): Timothy James  
Full Address: Level 6 240 St Georges Terrace Perth WA 6000
2. Surname of Landowner: ..... Given Name(s): .....  
(if different from above)
3. Submitted by: Co-operative Bulk Handling Ltd
4. Address for Correspondence: Level 6 240 St Georges Terrace Perth WA 6000
5. Locality of Development: Nyabing
6. Title Details of Land: Lot 100 on Deposited Plan 420337
7. Name of Road Serving Property: Bin Road
8. State Type of Development: Additions to an existing Grain Handling & Storage Facility including:  
Nature and Size of All Buildings Proposed: 2 x 1.8m high | 188m x 35m | 24,628 tonnes bulkheads;  
1 x 1.8m high | 188m x 35m | 22,270 tonnes bulkhead; and internal roads and drainage  
Materials to be Used on External Surfaces of Buildings: .....  
Steel framed open bulkhead  
General Treatment of Open Portions of the Site: .....  
Existing Grain Handling & Storage Facility  
Details of Car Parking and Landscaping Proposals: .....  
Not applicable. Additional storage area does not create any additional staff  
Approximate Cost of Proposed Development: \$1,200,000  
Estimated Time for Construction: Existing

Signature of Owner 

Signature of Applicant or Agent

(Both signatures are required if applicant is not the owner.)

Date: 26/07/2022

Date: .....

**NOTE:** This form should be completed and forwarded to the Council together with 2 COPIES of the detailed plans showing complete details of the development including a site plan showing the relationship of the land to the area generally. In areas where close development exists, or is in the course of construction, plans shall show the siting of buildings and uses on lots immediately adjoining the subject land.



Co-operative Bulk Handling Ltd  
ABN 29 256 604 947

Level 6, 240 St Georges Terrace  
Perth WA 6000 Australia

GPO Box L886  
Perth WA 6842 Australia

Telephone  
+61 8 9237 9600

Grower Service Centre  
1800 199 083

**cbh.com.au**

**CONSENT TO SIGN APPLICATIONS FOR DEVELOPMENT APPROVAL FOR LAND OWNED  
BY CO-OPERATIVE BULK HANDLING LIMITED**

This is to confirm that Co-operative Bulk Handling Limited (**CBH**) authorises each of the following CBH personnel to sign and lodge on behalf of CBH all applications for development approval (and all documents associated with those applications) in connection with land owned by CBH:

1. David Paton, acting Chief External Relations Officer (permanent position: Head of Government & Industry Relations).
2. Rob Dickie, acting Head of Government & Industry Relations (permanent position: Manager - Government & Industry Relations).
3. Giselle Allix, Lead – Planning & Approvals.
4. Timothy Roberts, Specialist - Regulatory Approvals.

Should you require further information regarding any present or future applications for development approval, please do not hesitate to contact CBH Planning Approvals at [PlanningApprovals@cbh.com.au](mailto:PlanningApprovals@cbh.com.au).

This consent takes effect on the last date written below and from that date supersedes any and all previous consents to sign and lodge on behalf of CBH applications for development approval (and documents associated with those applications) in connection with land owned by CBH.

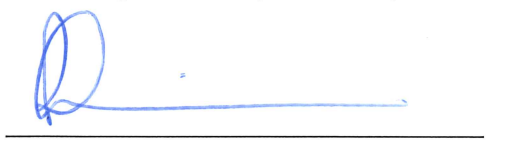
Yours faithfully

**Signed for and on behalf of Co-operative Bulk Handling Limited by or in the presence of:**

  
Signature of Director

SIMON STEAD.  
Name of Director

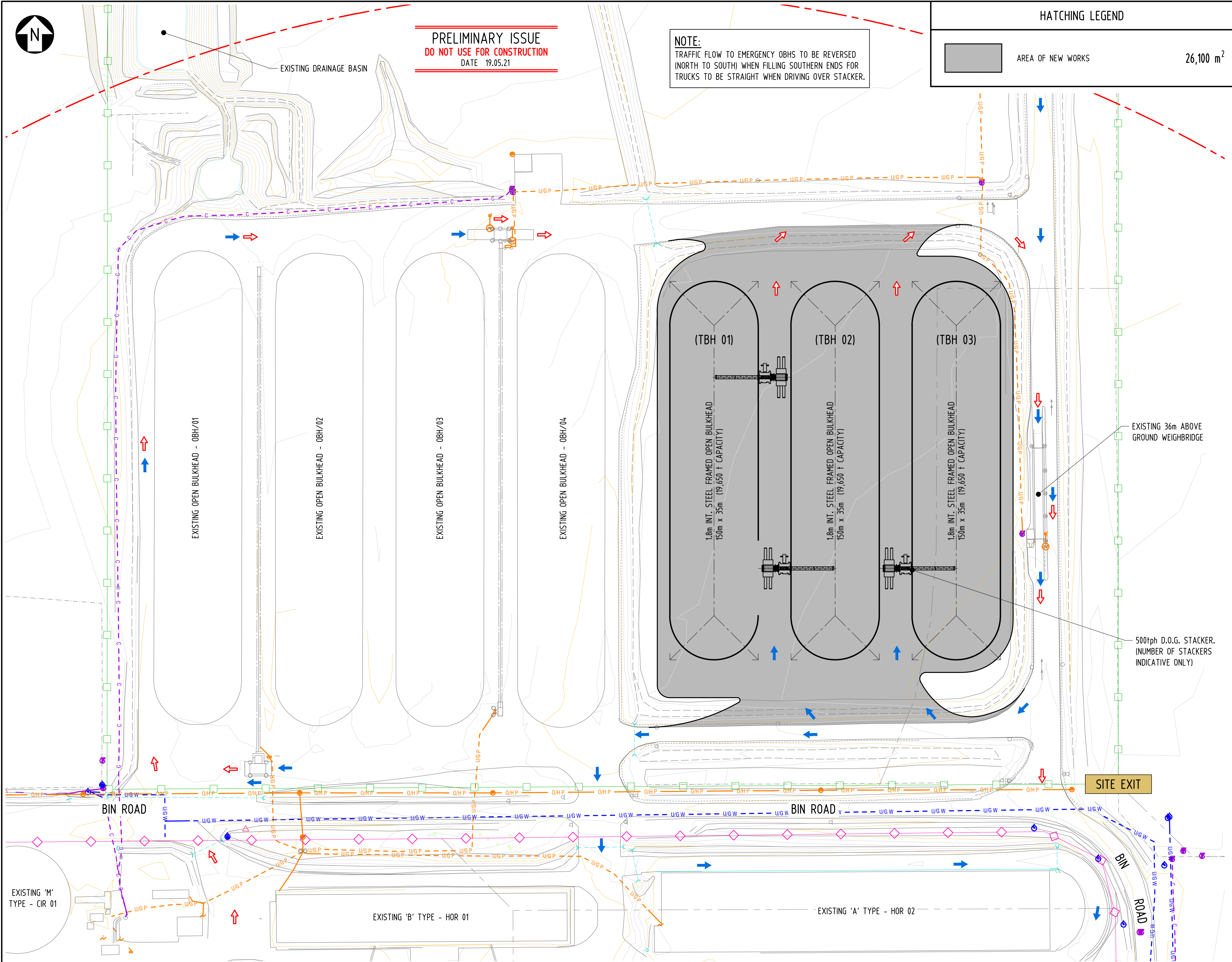
8 JUNE 2022  
Date of signing

  
Signature of ~~Director~~ or Company Secretary

RICHARD LODGING  
Name of ~~Director~~ or Company Secretary

8 JUNE 2022  
Date of signing





PRELIMINARY ISSUE  
DO NOT USE FOR CONSTRUCTION  
DATE 19.05.21

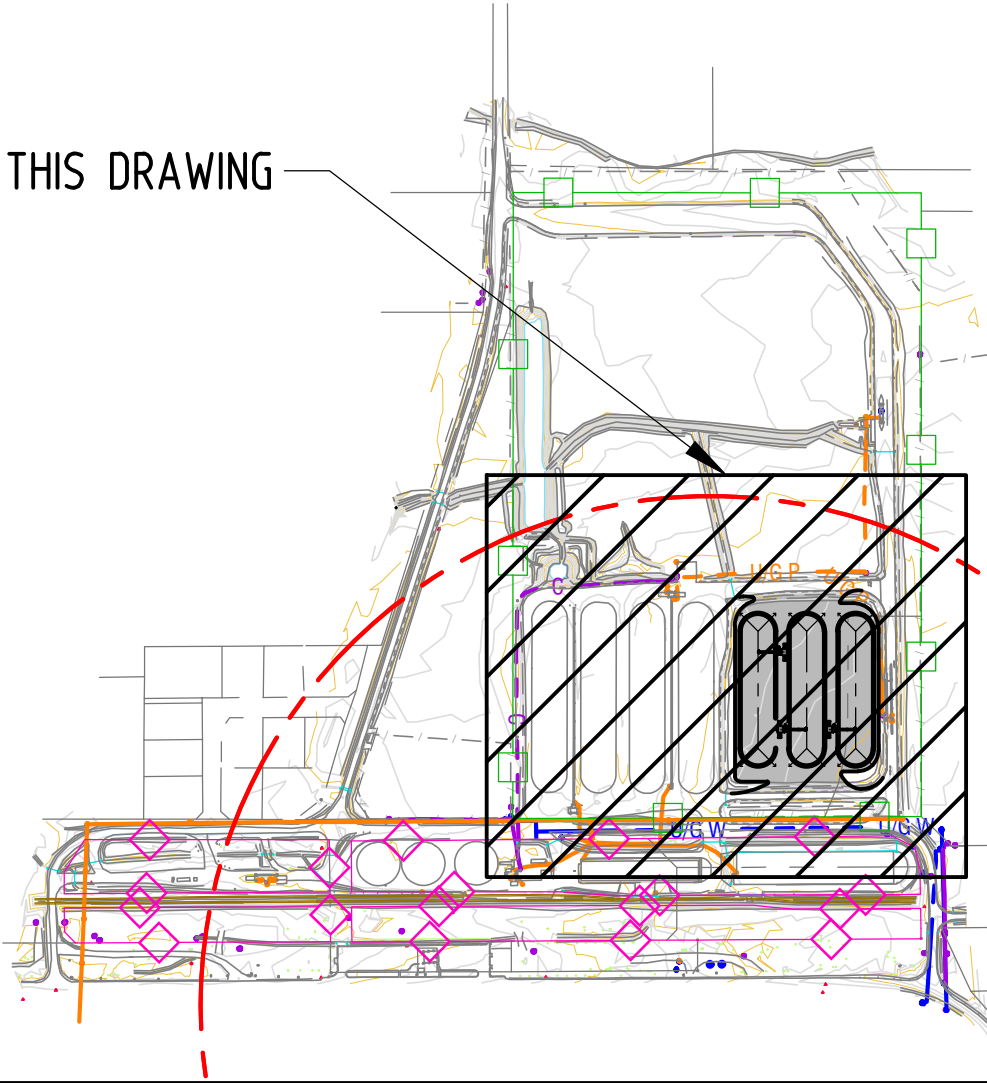
NOTE:  
TRAFFIC FLOW TO EMERGENCY OBHS TO BE REVERSED  
(NORTH TO SOUTH) WHEN FILLING SOUTHERN ENDS FOR  
TRUCKS TO BE STRAIGHT WHEN DRIVING OVER STACKER.

HATCHING LEGEND

AREA OF NEW WORKS 26,100 m<sup>2</sup>

LOCATION PLAN

THIS DRAWING



DRAWING LEGEND

- TRAFFIC MOVEMENTS - TRUCKS FULL
- TRAFFIC MOVEMENTS - TRUCKS EMPTY
- CADASTRAL BOUNDARY
- EPA INDUSTRIAL/SENSITIVE LAND USE SEPARATION DISTANCE - 500m RADIUS
- CBH SITE BOUNDARY
- CBH RAIL LEASE BOUNDARY
- OVERHEAD POWER LINES
- UNDERGROUND POWER CABLES
- UNDERGROUND COMMS CABLES
- UNDERGROUND WATER PIPES
- RAIL LINE
- PROPOSED OPEN DRAINS

STORAGE CAPACITIES

EXISTING STORAGE			
'B' TYPE STORAGE	HOR 01	10,900 t	
'A' TYPE STORAGE	HOR 02	27,200 t	
'M' TYPE STORAGE	(3 CELLS)	21,000 t	
1.6m INT. STEEL FRAMED OPEN BULKHEAD	(01)	22,500 t	
LOW STEEL FRAME OPEN BULKHEAD	(02)	18,800 t	
LOW STEEL FRAME OBH (TEMPORARY)	(03)	18,800 t	
LOW STEEL FRAME OBH (TEMPORARY)	(04)	18,800 t	
TOTAL EXISTING STORAGE		138,000 t	
PROPOSED STORAGE			
1.8m INT. STEEL FRAMED OPEN BULKHEAD	(TBH 01)	19,650 t	
1.8m INT. STEEL FRAMED OPEN BULKHEAD	(TBH 02)	19,650 t	
1.8m INT. STEEL FRAMED OPEN BULKHEAD	(TBH 03)	19,650 t	
TOTAL PROPOSED STORAGE		58,950 t	
TOTAL SITE STORAGE		196,950 t	

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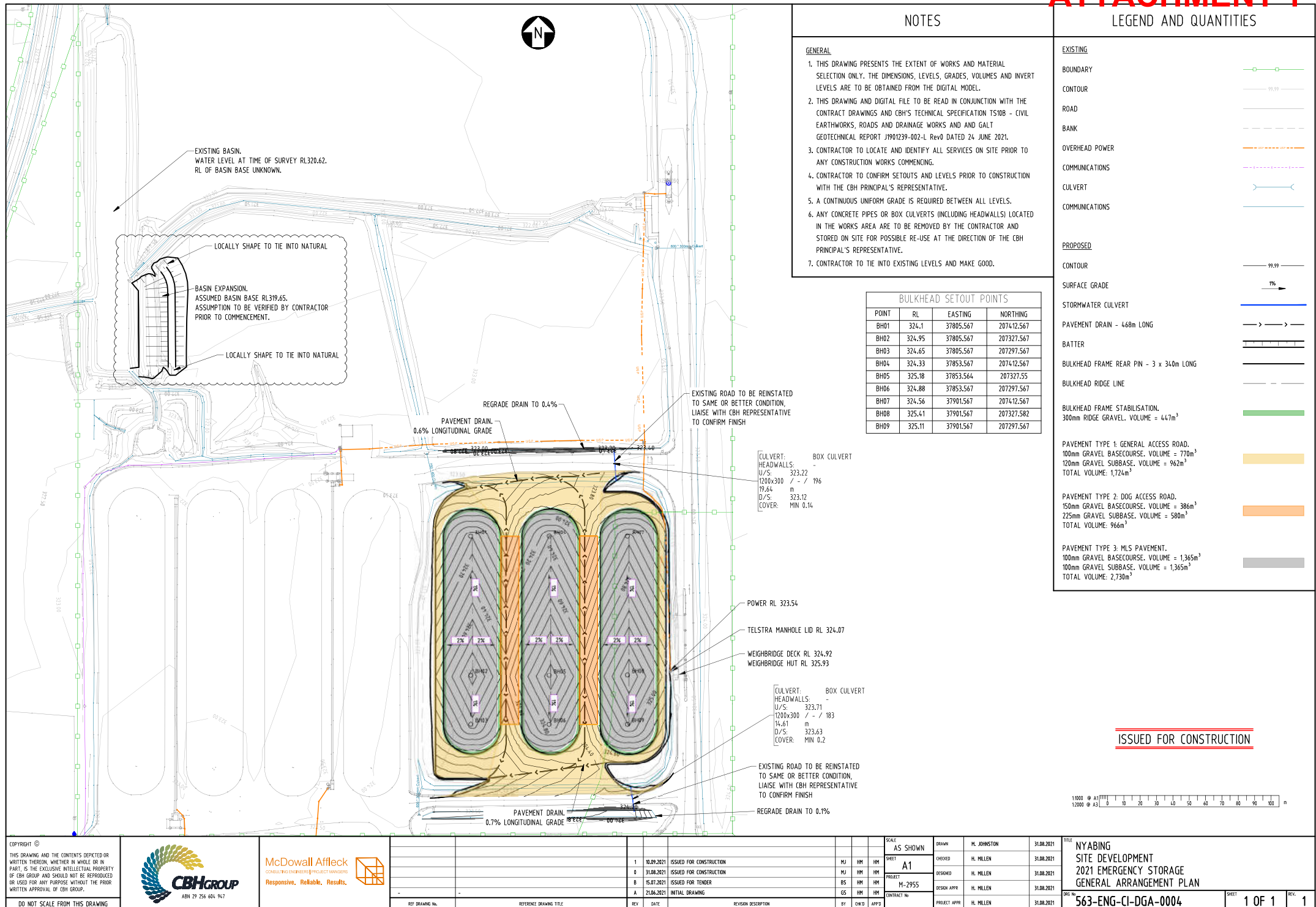


CBH GROUP  
LEVEL 6  
240 ST GEORGE'S TERRACE  
PERTH W.A. 6000  
PH (08) 9237 9600  
FAX (08) 9322 3942

									SCALE	AS SHOWN	DRAWN	J. Butlingham	19.05.21	
									SHEET	A1	CHECKED			
									PROJECT		DESIGNED			
											DESIGN APPR			
-	-	A	19.05.21	ISSUED AS CHECK PRINT AND FOR REVIEW				JB						
REF DRAWING No.	REFERENCE DRAWING TITLE		REV	DATE	REVISION DESCRIPTION				BY	CHK'D	APP'D	PROJECT APPR		

TITLE	NYABING PRE FEASIBILITY STUDY 2021 EMERGENCY STORAGE CONCEPTUAL LAYOUT No. 1
ORIG No.	563-ENG-CI-DCO-0014
SHEET	1 OF 1
REV.	A



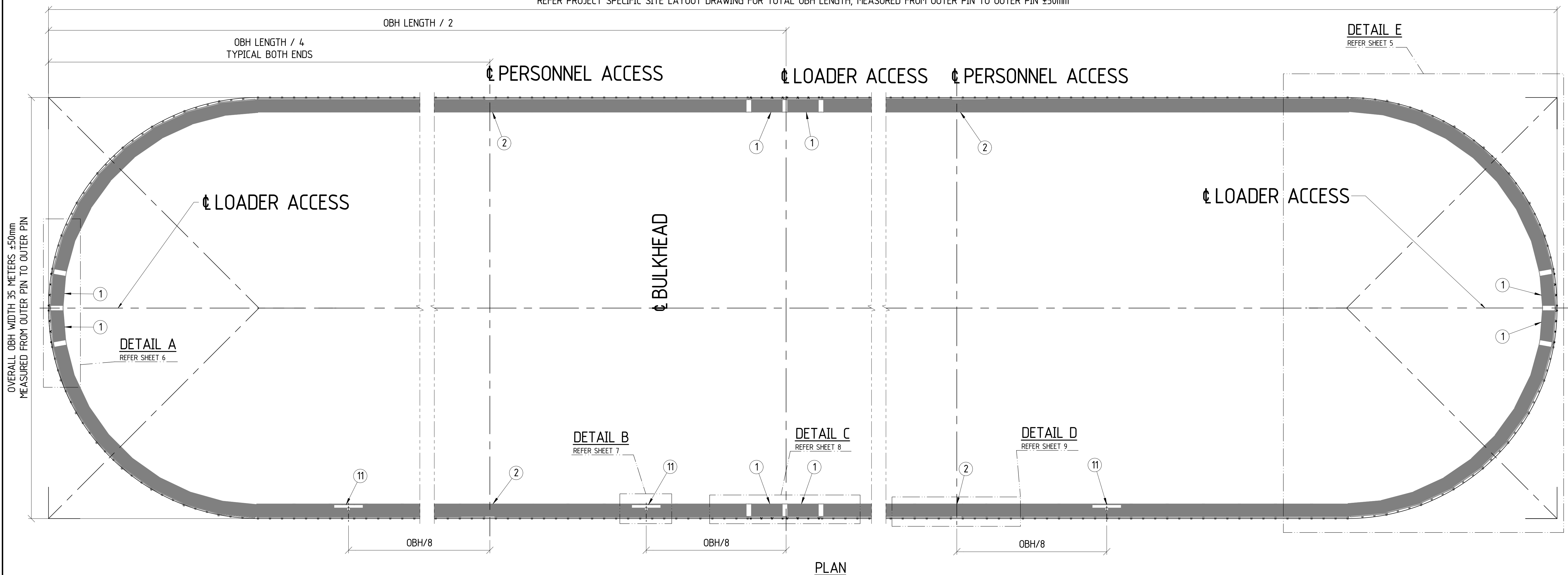


1. OBH LENGTH AND WIDTH DIMENSIONS ARE SPECIFIED FROM REAR PIN TO THE OPPOSITE REAR PIN. REFER PROJECT SPECIFIC SITE LAYOUT DRAWING FOR DIMENSIONS.
2. TOLERANCE FOR OVERALL OBH WIDTH AND LENGTH ARE +/- 50MM. TOLERANCE FOR FRAME SPACING +/- 10mm.
3. NOTE DIFFERENT ANCHORING DETAILS FOR DOOR/GATES AND FRAMES EITHER SIDE OF BULKHEAD OPENINGS. REFER ANCHORING DETAILS ON SHEETS 2 AND 3.
4. NOTE ADDITIONAL Z-CAPPING, WOOD AND CLADDING TRIMMING REQUIRED AT GATE JOINS. REFER SHEETS 6 AND 8 FOR DETAILS.
5. TYPICAL CLADDING OVERLAP IS 200mm, CENTERED OVER THE CENTERLINE OF THE STRUT, FOR ALL JOINS EXCEPT AT GATE AND DOOR JOINS. REFER SHEETS 6 - 9.
6. ALL Z-CAPPING MUST BE ALIGNED AS ACCURATELY AS POSSIBLE. ANY MISALIGNMENT IN Z-CAPPING WILL TEAR THE OBH TARP. REFER NOTES ON SHEETS 6, 8 AND 9 FOR TOLERANCES.
7. FOUR PERSONNEL ACCESS DOORS TO BE INSTALLED AS SHOWN. TWO INSTALLED EACH SIDE AT MIDPOINTS BETWEEN END OF OBH AND CENTRE BULKHEAD OPENING.
8. THREE FUMIGATION T-PIECES TO BE INSTALLED ON SAME SIDE AS ELECTRICAL CONNECTION. REFER SHEETS 1 AND 7 FOR INSTALLATION DETAILS. REFER CBH DRAWING S119-ENG-ME-DER-0001 FOR VENDOR DRAWING OF T-PIECE.
9. DRAWING DEPICTS TYPICAL OBH SIZE OF 35M WIDE BY 300M LONG AND ASSOCIATED STANDARDISED REQUIRED QUANTITIES OF FUMIGATION TEES, PERSONAL ACCESS DOORS AND FRONT END LOADER ACCESS GATES. SITE SPECIFIC OBH REQUIREMENTS SHALL BE CONFIRMED WITH THE NOMINATED CBH REPRESENTATIVE PRIOR TO CONSTRUCTION.
10. BULKHEAD CONTENTS ARE INTENDED TO BE FUMIGATED IN A SEALED ENVIRONMENT BY USE OF WALL CANVICON AND OVER STACK TARPS - THE CONTRACTOR SHALL MINIMISE ANY MEANS WHICH COULD DETRIMENTALLY AFFECT THE SEALING CAPABILITY, SUCH AS SHARP EDGES THAT COULD CUT TARP.

PARTS LIST (PER UNIT)									
ITEM No	DESCRIPTION	WIDTH	LENGTH	QTY	CBH OR SUPPLIER PART No	PROCESS	SAP Code	MASS Kg	TO DETAIL
1	FRONT END LOADER ACCESS GATE			REFER NOTE	S119-ENG-ST-ASY-0034	FIELD FIT	N/A	184.4	Yes
2	PERSONNEL ACCESS DOOR			REFER NOTE	S119-ENG-ST-ASY-0017	FITTING	N/A	17.1	Yes
3	STRAIGHT PIN STRUT ASSEMBLY			REFER NOTE	S119-ENG-ST-ASY-0004	FITTING	N/A	36.4	Yes
4	SPIRAL PIN STRUT ASSEMBLY			REFER NOTE	S119-ENG-ST-ASY-0005	FITTING	N/A	36.2	Yes
5	CUSTOM ORB ZINC ALUME 0.42mm BMT 550 MPa MIN. (YIELD)	762	3200	REFER NOTE	S119-ENG-ST-PRT-0010	FITTING	DREQ	1.3	No
6	DIA 20 STRAIGHT PIN ANCHOR		420	REFER NOTE	S-014-A0000	FIELD KIT	DREQ	1.1	Yes
7	SPIRAL PIN ANCHOR		300	REFER NOTE	S119-ENG-ST-DER-0052	FITTING	DREQ	0.8	Yes
8	Z CAPPING 1.6PL PGI	300	3000	REFER NOTE	S119-ENG-ST-PRT-0011	FAB SHEET	108015	11.4	Yes
9	TIMBER SAWN KARRI STRUC3 75mmx50mmx3m	75	3000	REFER NOTE	S119-ENG-ST-PRT-0014	FITTING	108594	6.2	No
10	TARP CLAMP 6PL	130	257	REFER NOTE	S119-ENG-ST-PRT-0012	FAB PROFILE	107901	1.6	Yes
11	FUMIGATION TEE PIECE			REFER NOTE	S119-ENG-ME-DER-0001	FITTING	N/A		Yes
12	RUBBER STRIP 450mm WIDE, 8mm THICK	450	2050	REFER NOTE	S119-ENG-ST-PRT-0048	FIELD KIT	DREQ	6.9	No
13	M10 x 120 GALV BOLT GR8.8 (50mm THREAD Min.)			REFER NOTE		FIELD KIT	DREQ	0.1	No
14	M10 GALV. NUT			REFER NOTE		FIELD KIT	DREQ	0.0	No
15	M10 GALV FW			REFER NOTE		FIELD KIT	DREQ	0.0	No
16	METAL TEK SCREW, HEX HEAD, 14g-20x22mm, CLASS 4, WITH SEAL			REFER NOTE		FIELD KIT	DREQ	0.0	No
17	METAL TEK SCREW, HEX HEAD, 14g-20x45mm, CLASS 4, WITH SEAL			REFER NOTE		FIELD KIT	DREQ		No
18	NOVALAST LTM 151			REFER NOTE		FIELD KIT	DREQ		No
19	BOSTIK SEAL AND FLEX 1			REFER NOTE		FIELD KIT	DREQ		No

\*\* QTY NOTE: TO CALCULATE EXACT ORDER QUANTITIES, REFER TO THE 'CBH OBH PROCUREMENT CALCULATOR'-S119-ENG-ST-CAL-0001

REFER PROJECT SPECIFIC SITE LAYOUT DRAWING FOR TOTAL OBH LENGTH, MEASURED FROM OUTER PIN TO OUTER PIN  $\pm 50\text{mm}$



## PLAN

S119-ENG-ST-DGA-0003

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**CBH GROUP HEAD OFFICE**  
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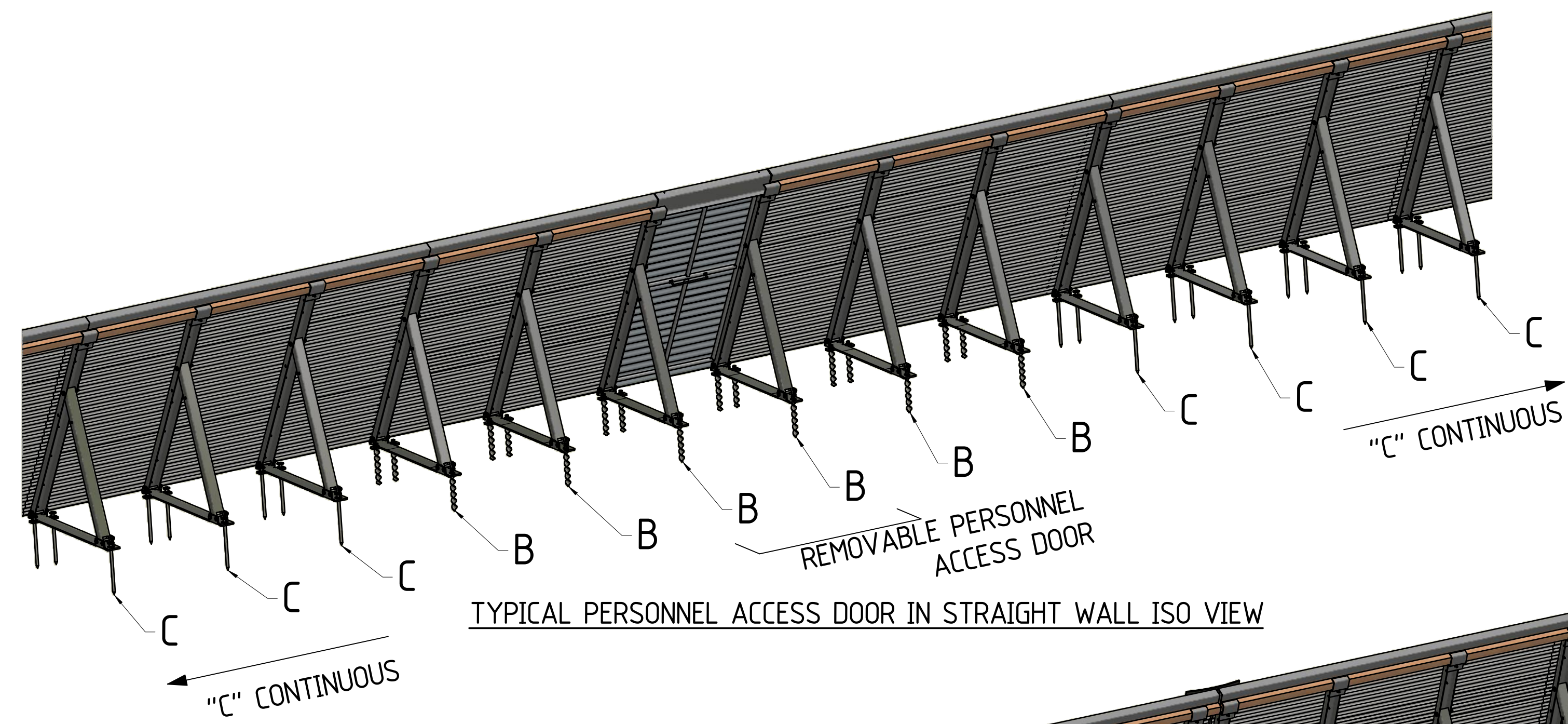
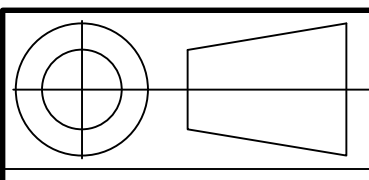
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DRAWN	SCR 10/06/2020
CHECKED	LS 10/06/2020
ENGINEER	BC 11/06/2020
APPROVED	NH 11/06/2020

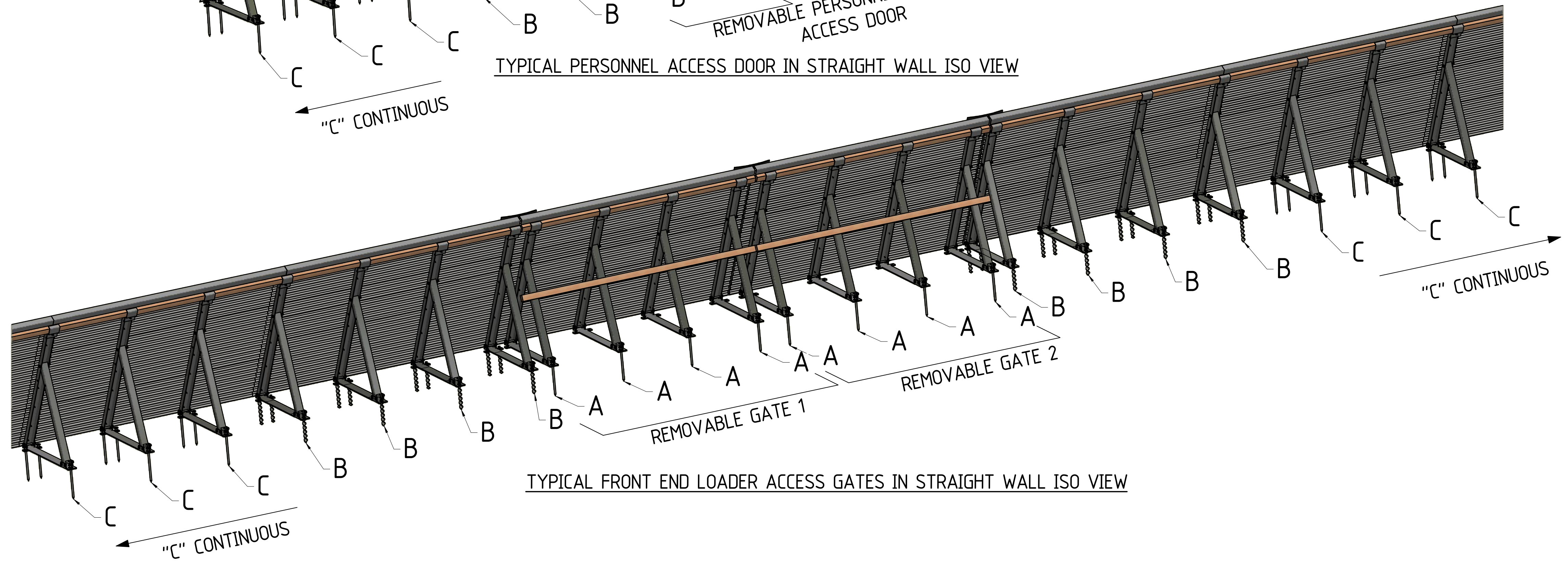
DRAWING TITLE
1.8m OPEN BULK HEAD
GENERAL ARRANGEMENT
OVERALL LAYOUT

SITE VARIOUS		SIZE A1
PROJECT STANDARD		
DRAWING No S119-ENG-ST-DGA-0003	SHEET 1 OF 9	REV. 0

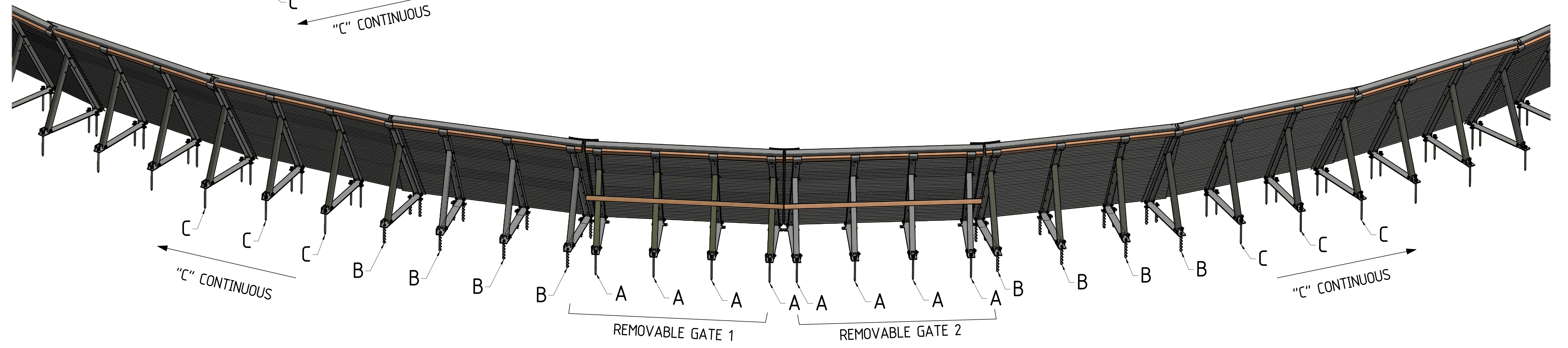





TYPICAL PERSONNEL ACCESS DOOR IN STRAIGHT WALL ISO VIEW



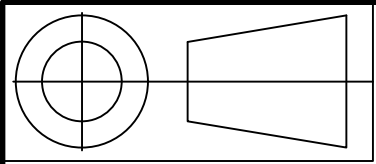
TYPICAL FRONT END LOADER ACCESS GATES IN STRAIGHT WALL ISO VIEW



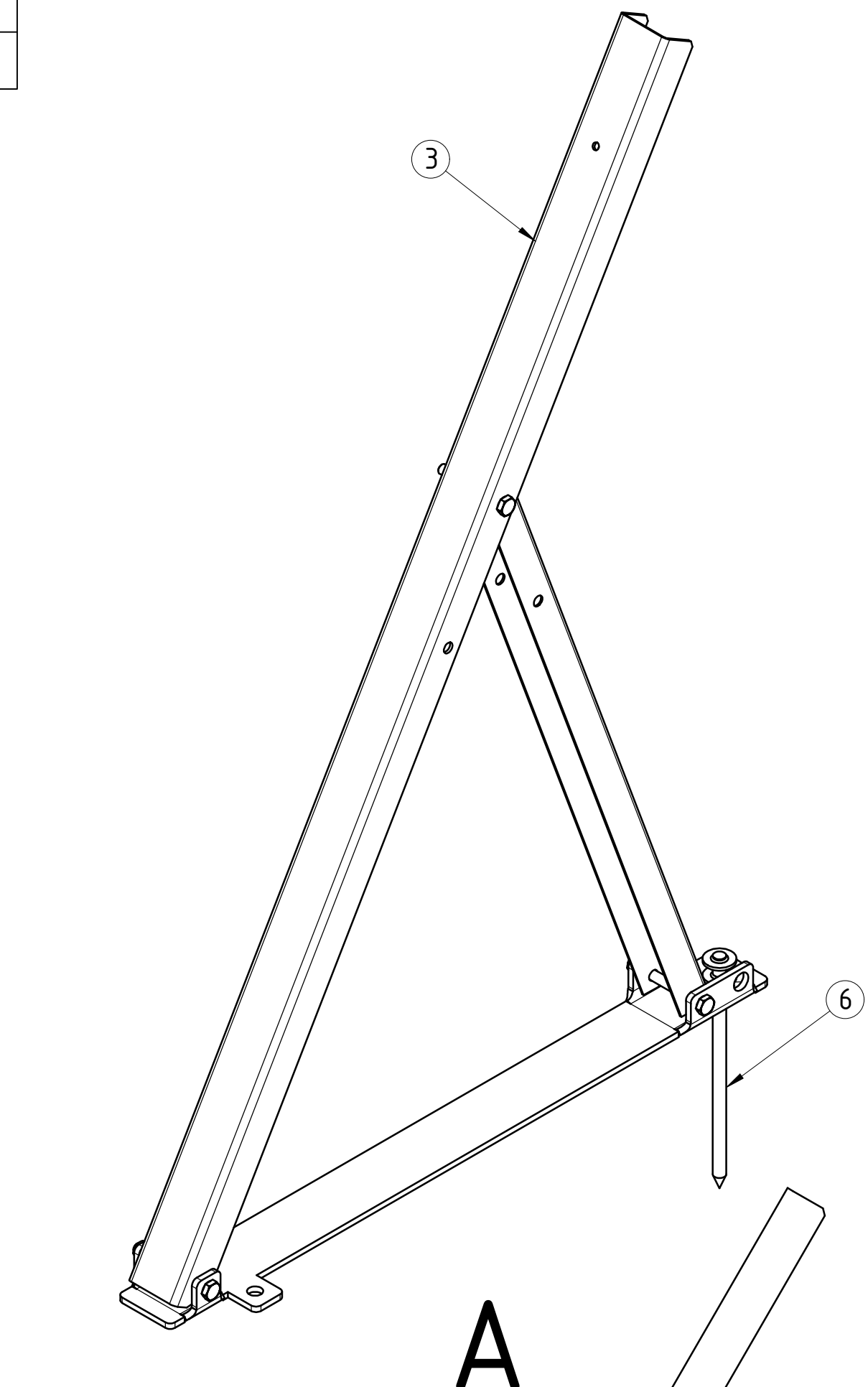
TYPICAL FRONT END LOADER ACCESS GATES IN CURVED WALL ISO VIEW

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		REF DRG No.	REFERENCE DRAWING TITLE	REV	DATE	REVISIONS	BY	CHK	APP	REV	DATE	REVISIONS				
		DO NOT SCALE FROM THIS DRAWING														

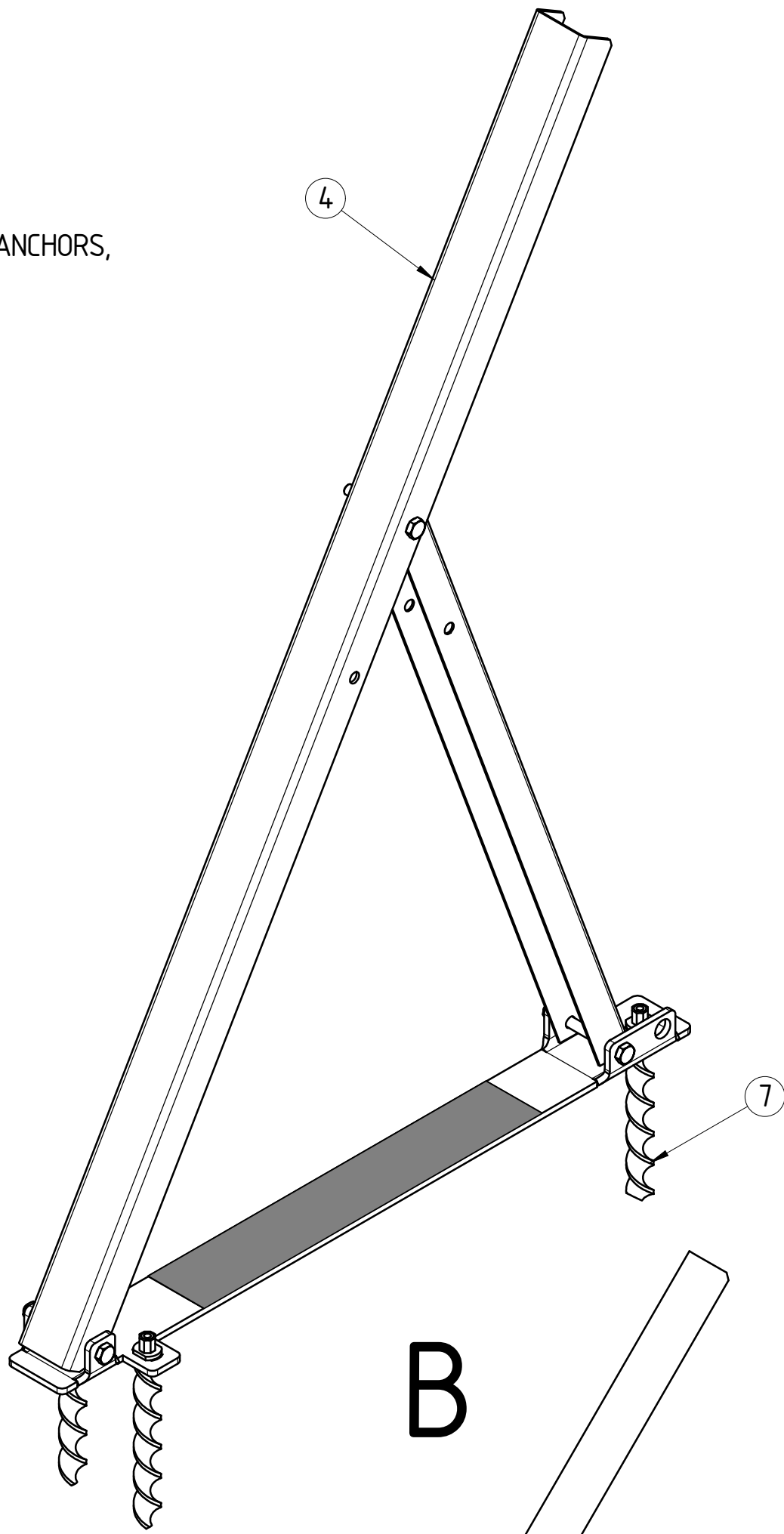




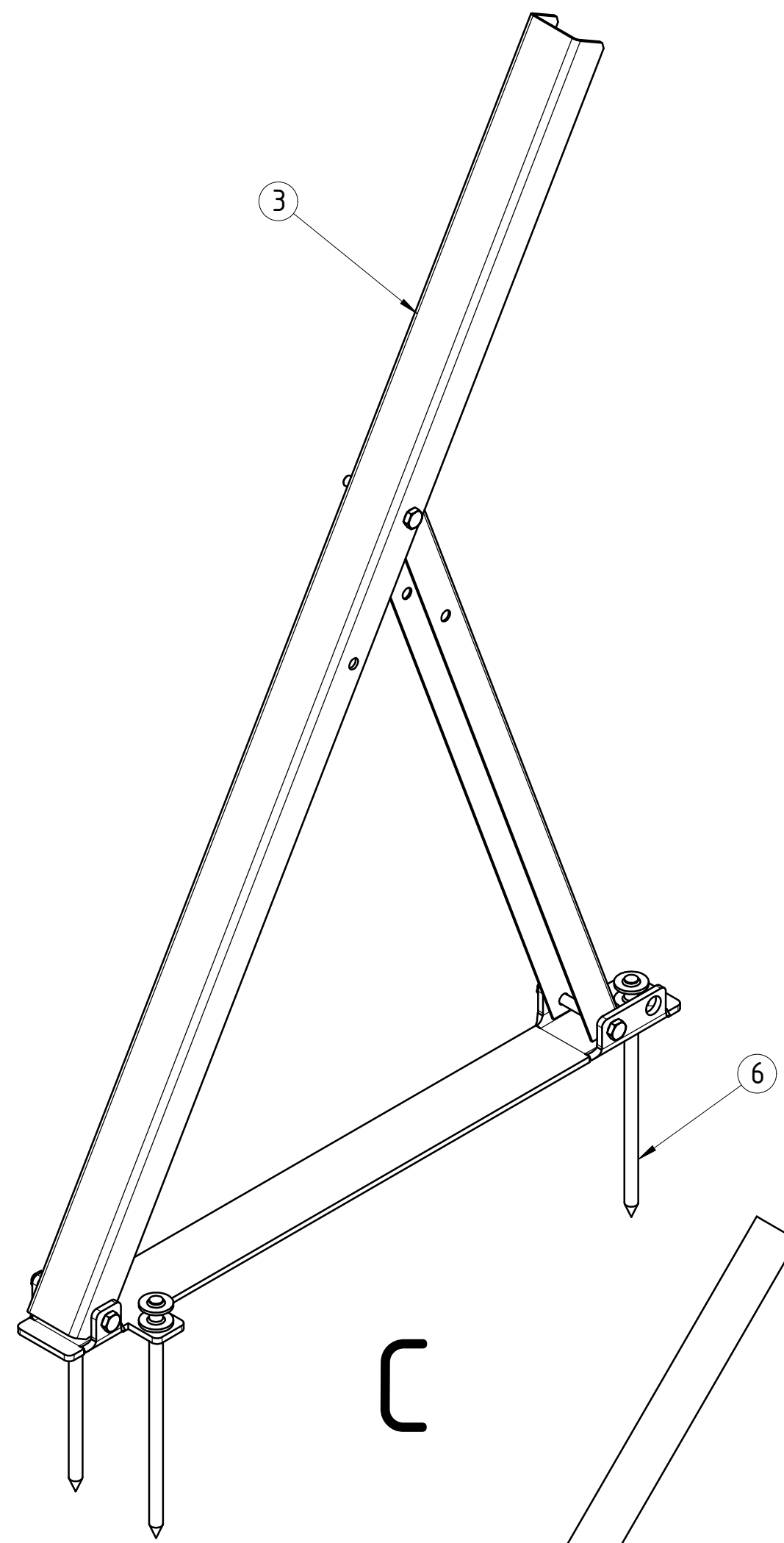
**NOTES:**  
REMOVAL TOOL REQUIRED FOR SPIRAFIX ANCHORS,  
M22 SPANNER/SOCKET,  
HANDLE LENGTH TO SUIT CONDITIONS.



A



B

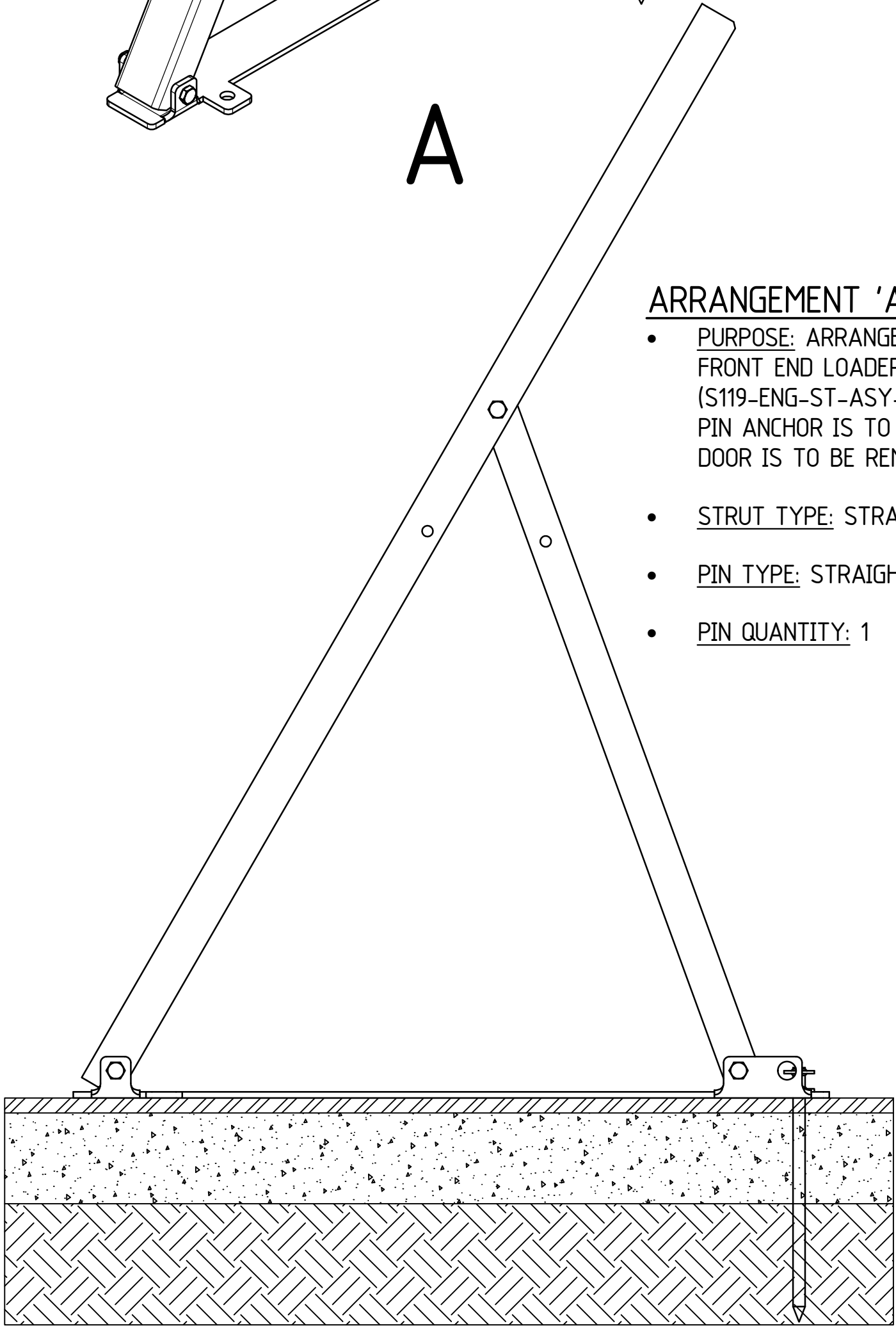


C

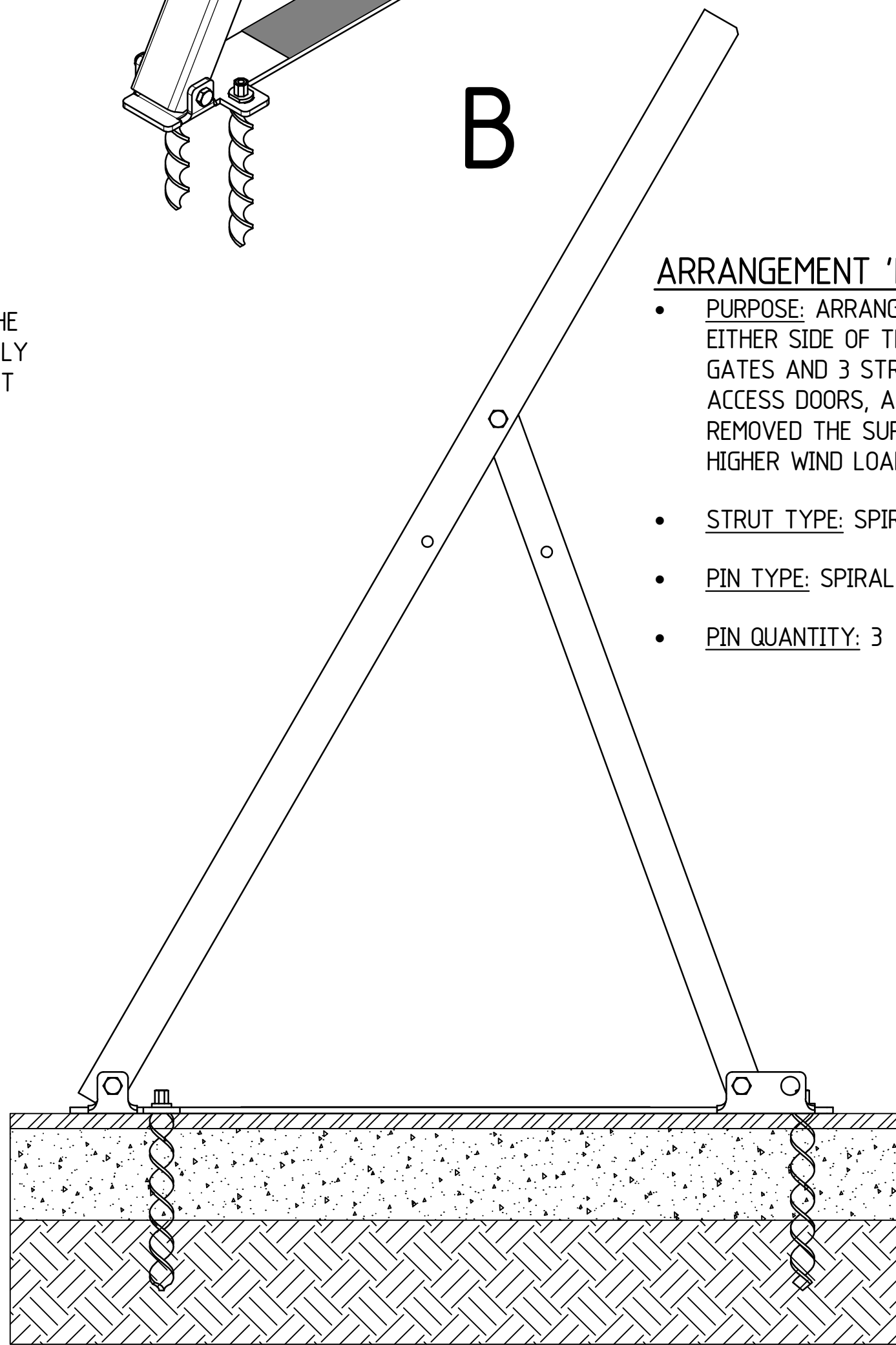
- ARRANGEMENT 'A' NOTES:**
- PURPOSE:** ARRANGEMENT 'A' IS USED IN THE FRONT END LOADER ACCESS GATE ASSEMBLY (S119-ENG-ST-ASY-0034). ONLY 1 STRAIGHT PIN ANCHOR IS TO BE INSTALLED AS THE DOOR IS TO BE REMOVABLE.
  - STRUT TYPE:** STRAIGHT PIN STRUT
  - PIN TYPE:** STRAIGHT PIN ANCHOR
  - PIN QUANTITY:** 1

- ARRANGEMENT 'B' NOTES:**
- PURPOSE:** ARRANGEMENT 'B' IS USED 4 STRUTS EITHER SIDE OF THE FRONT END LOADER ACCESS GATES AND 3 STRUTS EITHER SIDE OF PERSONNEL ACCESS DOORS, AS WHEN THE GATES/DOORS ARE REMOVED THE SURROUNDING STRUTS EXPERIENCE HIGHER WIND LOADS.
  - STRUT TYPE:** SPIRAL PIN STRUT
  - PIN TYPE:** SPIRAL PIN ANCHOR
  - PIN QUANTITY:** 3

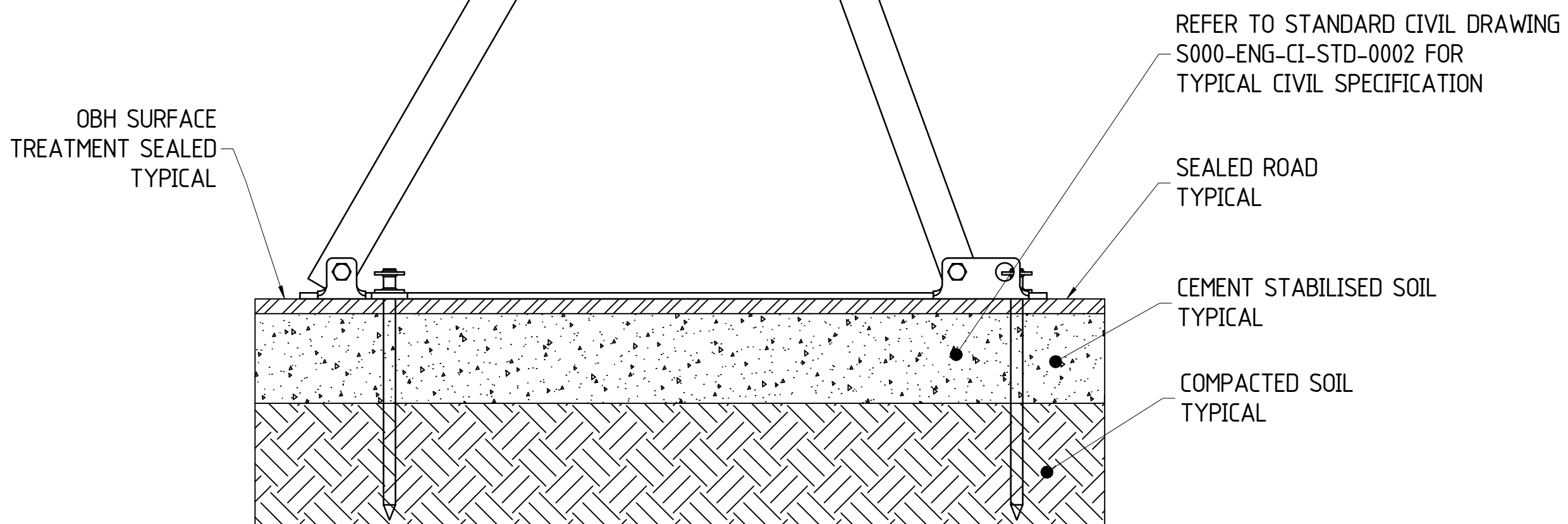
- ARRANGEMENT 'C' NOTES:**
- PURPOSE:** ARRANGEMENT 'C' IS USED IN ALL LOCATIONS, OTHER THAN WHERE ARRANGEMENT 'A' AND 'B' ARE USED
- STRUT TYPE:** STRAIGHT PIN STRUT
  - PIN TYPE:** STRAIGHT PIN ANCHOR
  - PIN QUANTITY:** 3



A

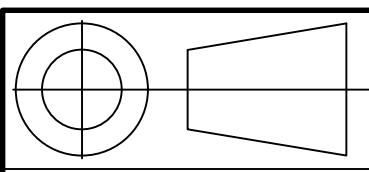


B



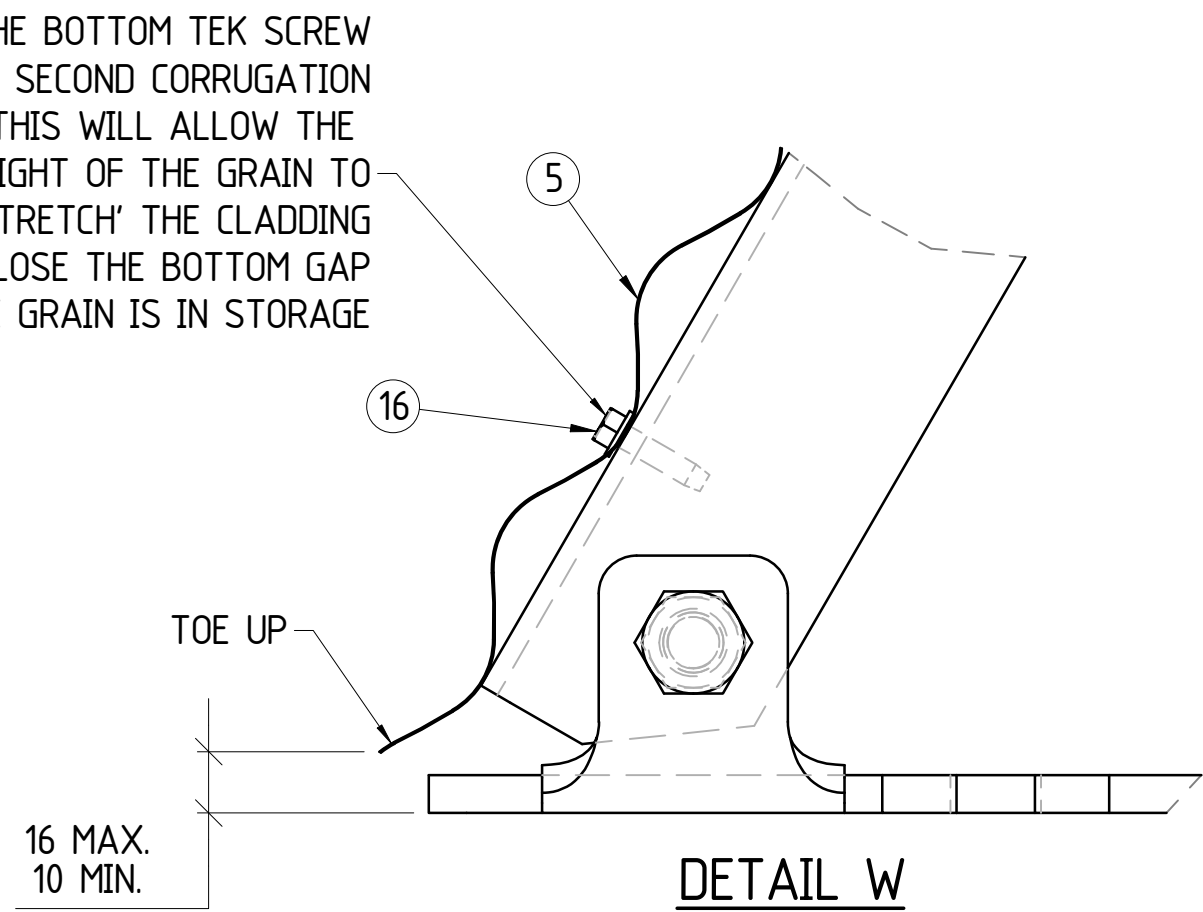
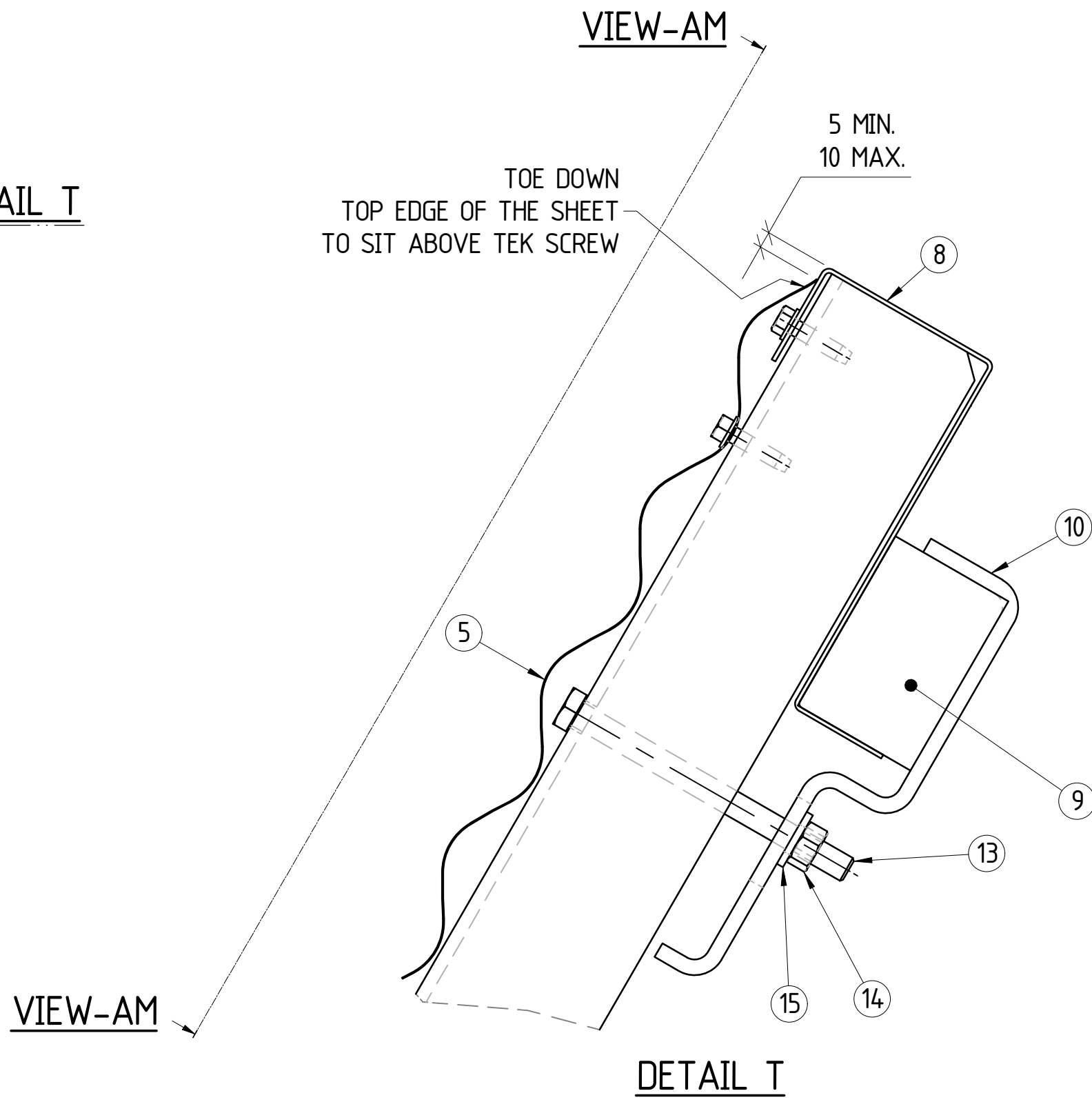
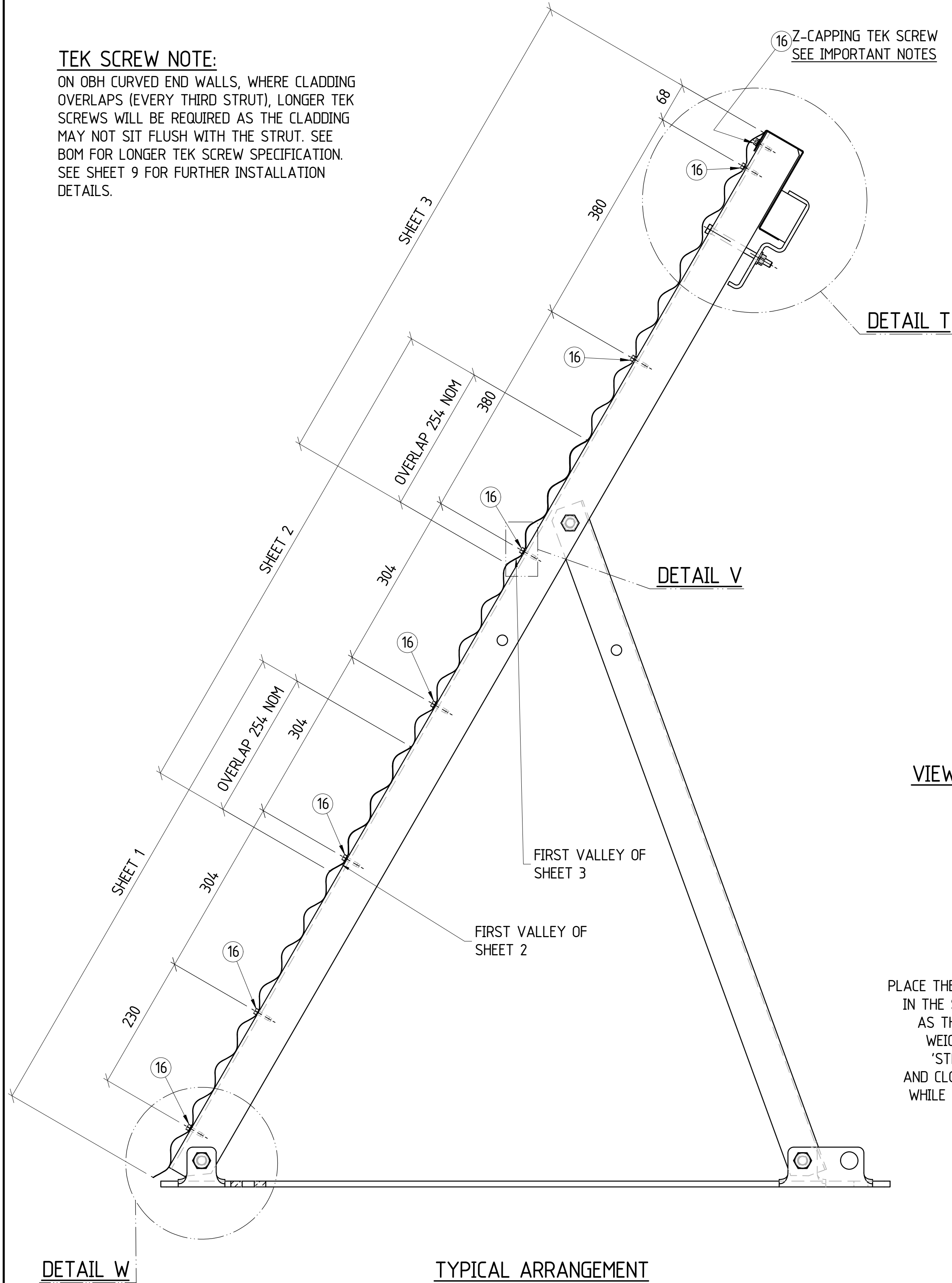
C





TEK SCREW NOTE:

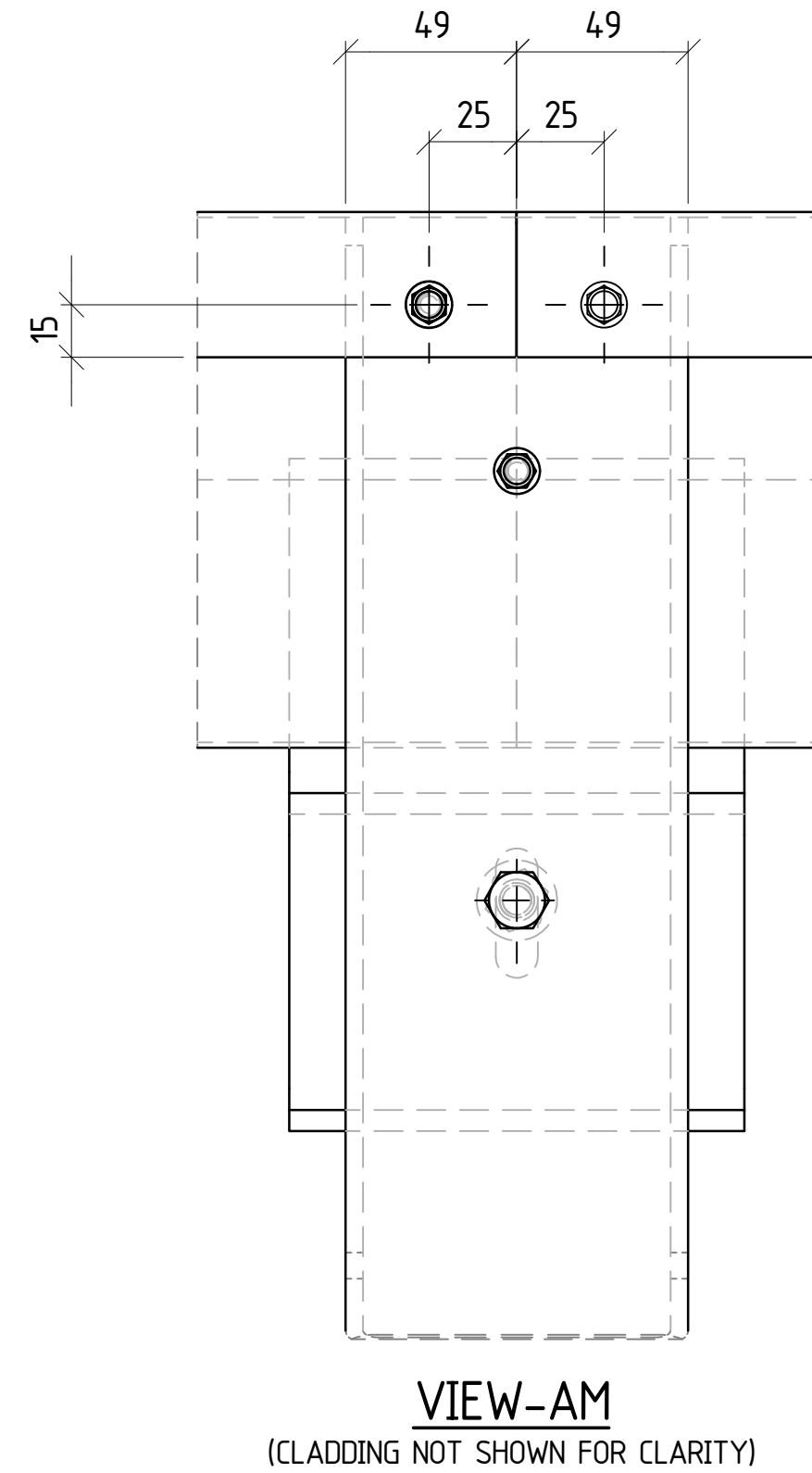
ON OBH CURVED END WALLS, WHERE CLADDING OVERLAPS (EVERY THIRD STRUT), LONGER TEK SCREWS WILL BE REQUIRED AS THE CLADDING MAY NOT SIT FLUSH WITH THE STRUT. SEE BOM FOR LONGER TEK SCREW SPECIFICATION. SEE SHEET 9 FOR FURTHER INSTALLATION DETAILS.



IMPORTANT NOTE:

TYPICAL ALL JOINTS, EXCEPT DOOR/GATE JOINS:

- 'Z' CAPPING SHALL BUTT JOIN TO THE CENTRE LINE OF THE STRUT.
- ALL Z CAPPING MUST BE ALIGNED AS ACCURATELY AS POSSIBLE. ANY MIS-ALIGNMENT IN THE 'Z' CAPPING WILL CREATE SHARP EDGES, WHICH MAY DAMAGE THE OBH TARP. MAXIMUM 'Z' CAPPING MISALIGNMENT TO BE 2mm IN ALL DIRECTIONS.
- WHERE 'Z' CAPPING BUTT JOINS OVER A STRUT, FIX 'Z' CAP WITH 2 x TEK SCREWS, ONE IN EACH 'Z' CAP (SHOWN BELOW)
- WHERE 'Z' CAPPING PASSES OVER A STRUT, FIX 'Z' CAP WITH 1 x TEK SCREW, INLINE WITH THE CENTRE OF THE STRUT.




SHEET 2 & 3 OVERLAP - TEK SCREW TO BE FIXED IN THE FIRST VALLEY OF SHEET 3

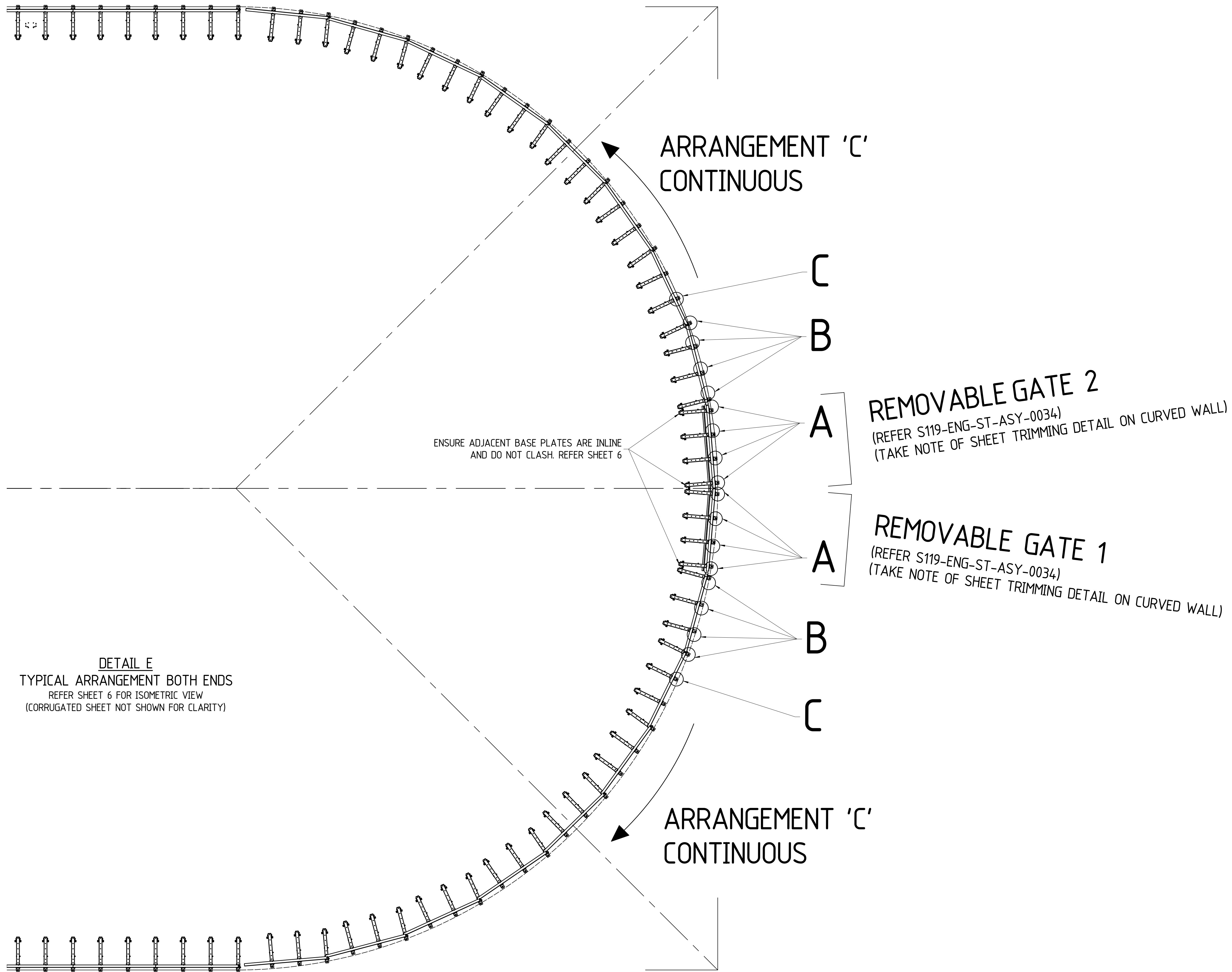
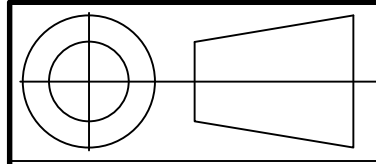
SHEET 1 & 2 OVERLAP - TEK SCREW TO BE FIXED IN THE FIRST VALLEY OF SHEET 2

SHEET 3 ON TOP OF SHEET 2

SHEET 2 ON TOP OF SHEET 1

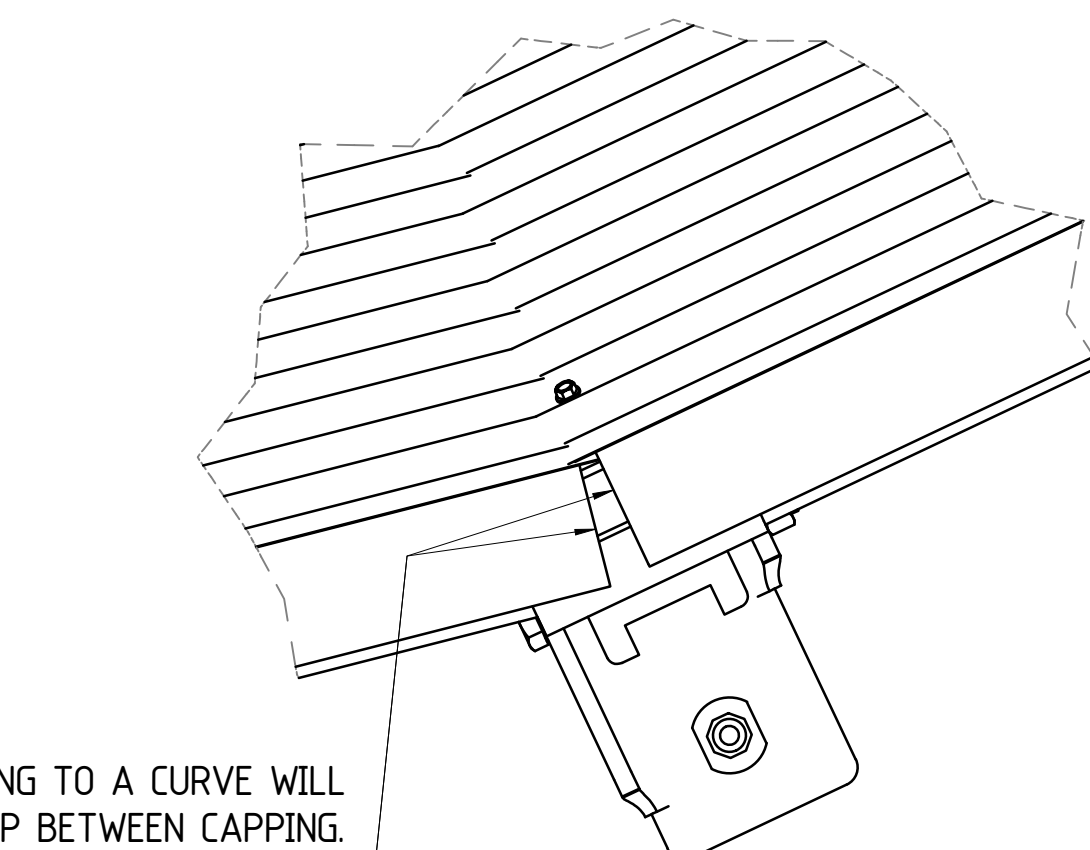
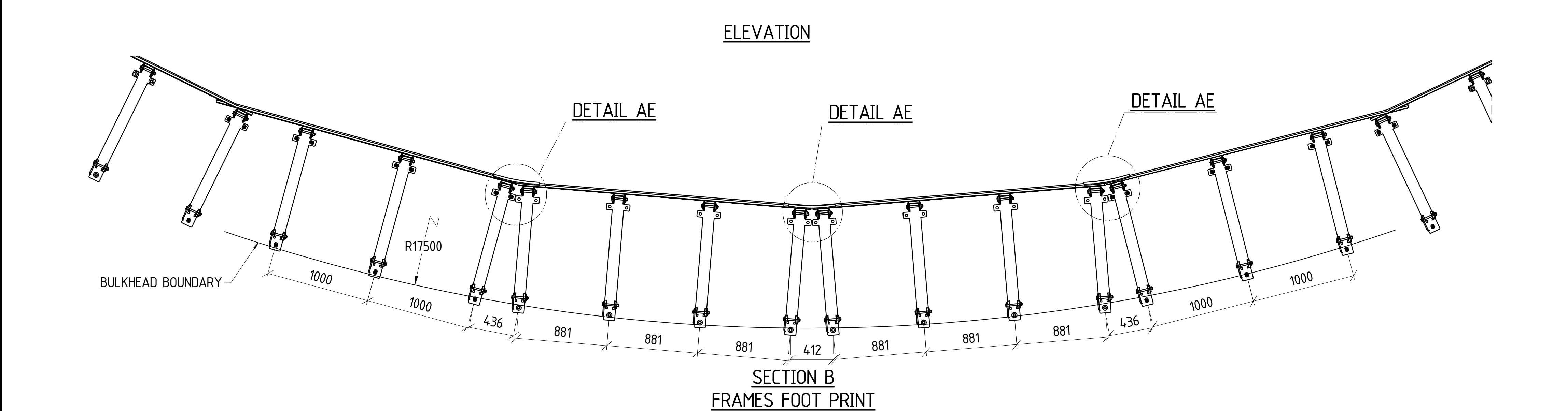
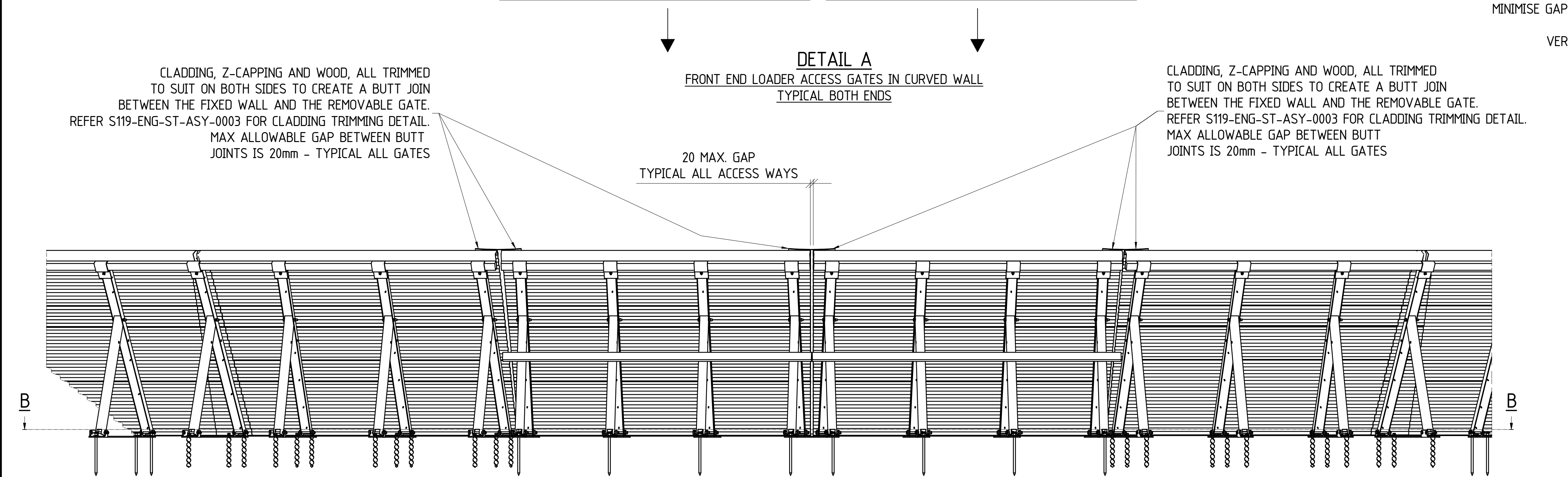
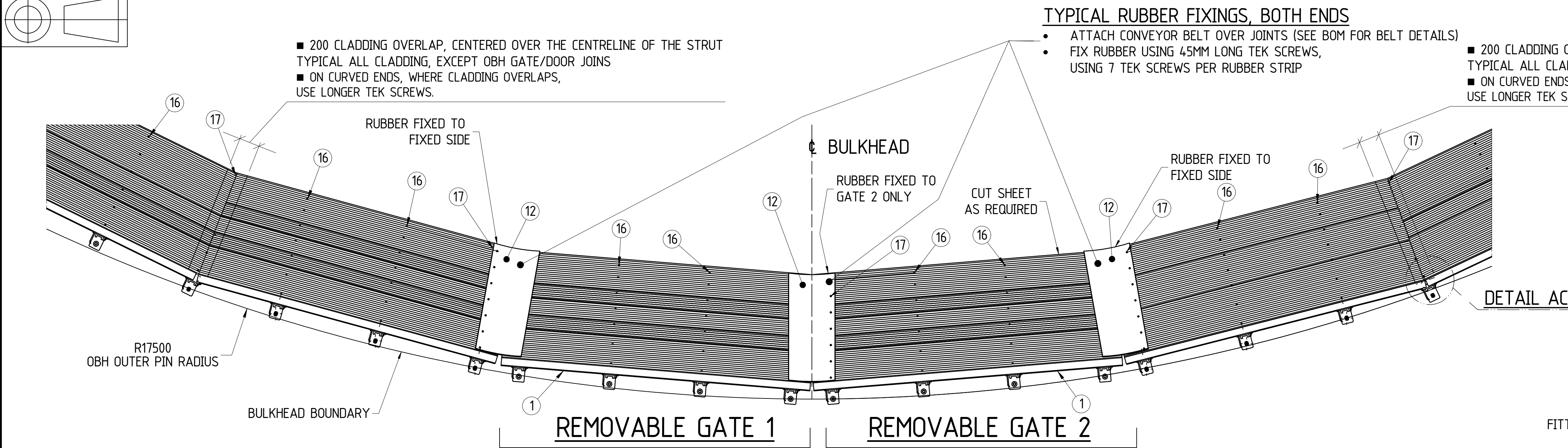
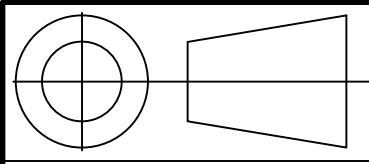
DETAIL V  
SHEET OVERLAP  
(STRUT NOT SHOWN FOR CLARITY)

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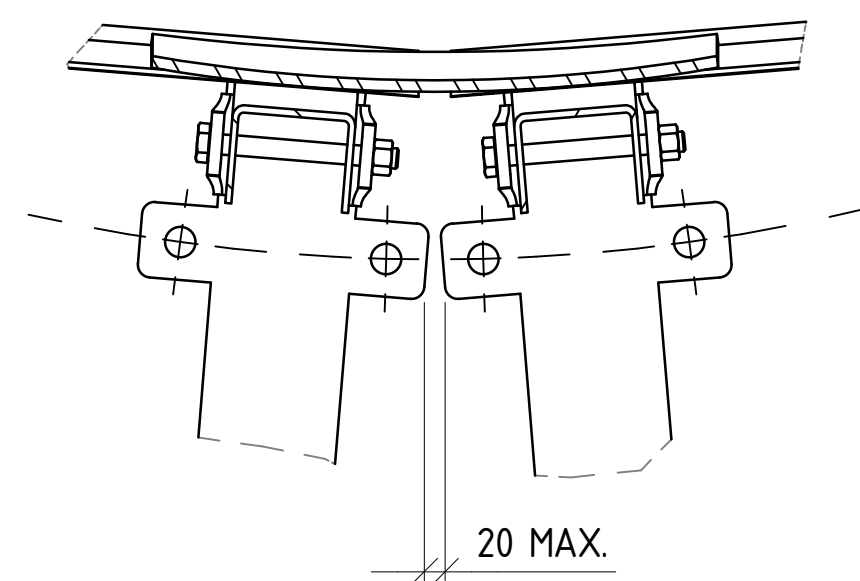
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												CHECKED	LS	10/06/2020																
												ENGINEER	BC	11/06/2020																
												APPROVED	NH	11/06/2020																
												0 10/06/2020 COPIED FROM S-119, ISSUED FOR CONSTRUCTION						SCR	LS	NH										
DO NOT SCALE FROM THIS DRAWING		REF DRG No.	REFERENCE DRAWING TITLE				REV	DATE	REVISIONS				BY	CHK	APP	REV	DATE	REVISIONS				BY	CHK	APP	APPROVED	NH	11/06/2020	DRAWING No S119-ENG-ST-DGA-0003	SHEET 5 OF 9	REV. 0






FITTING THE Z-CAPPING TO A CURVE WILL CREATE A GAP BETWEEN CAPPING. MINIMISE GAP AS MUCH AS POSSIBLE TO AVOID THE SHARP EDGES RIPPING THE OBH TARP. VERTICAL AND HORIZONTAL MISALIGNMENT SHOULD BE A MAXIMUM OF 2MM.

DETAIL AC

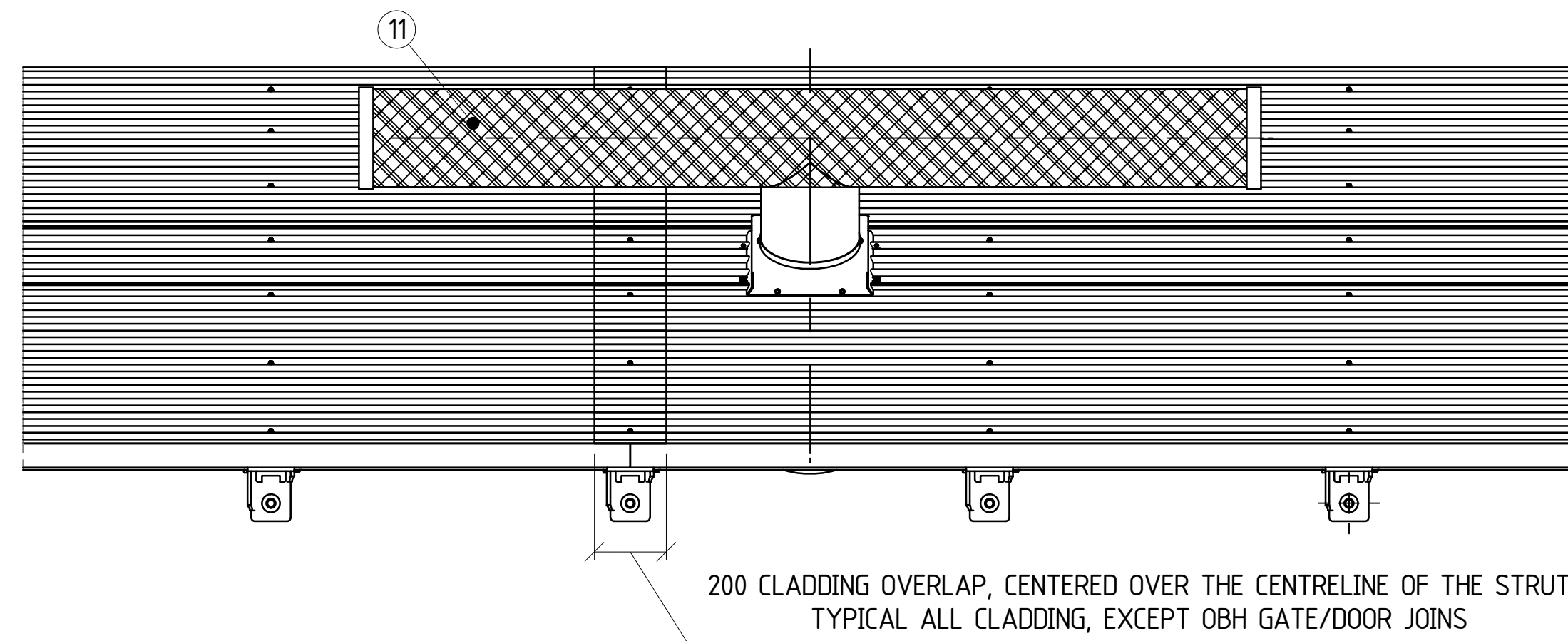
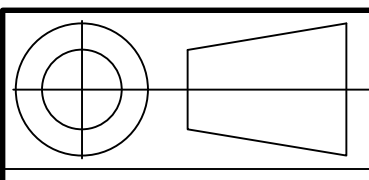


DETAIL AE

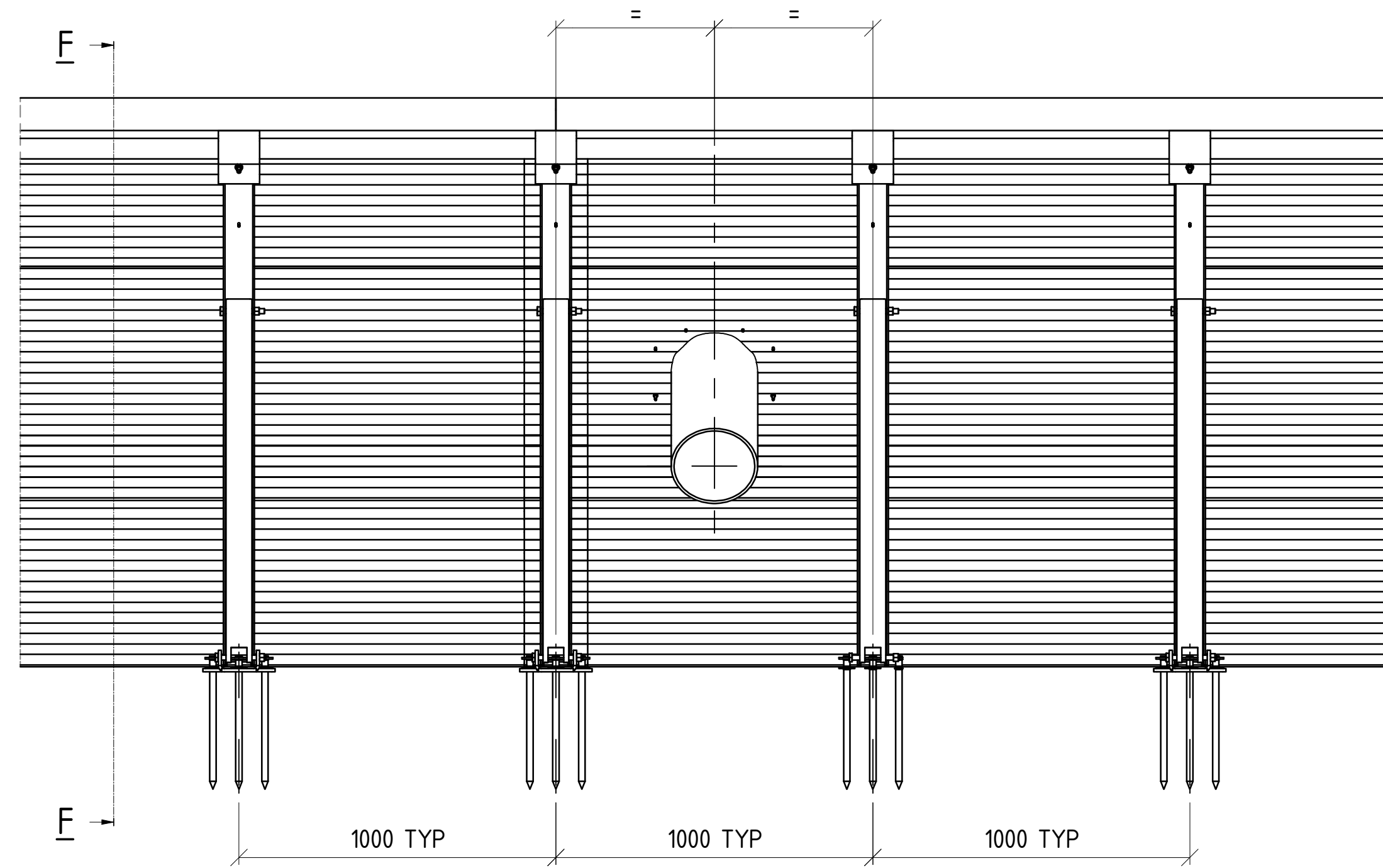
TYPICAL STRUT FOOT ALIGNMENT AT GATE JOINTS (PINS NOT SHOWN FOR CLARITY)

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													CHECKED LS 10/06/2020							
													ENGINEER BC 11/06/2020							
													APPROVED NH 11/06/2020							
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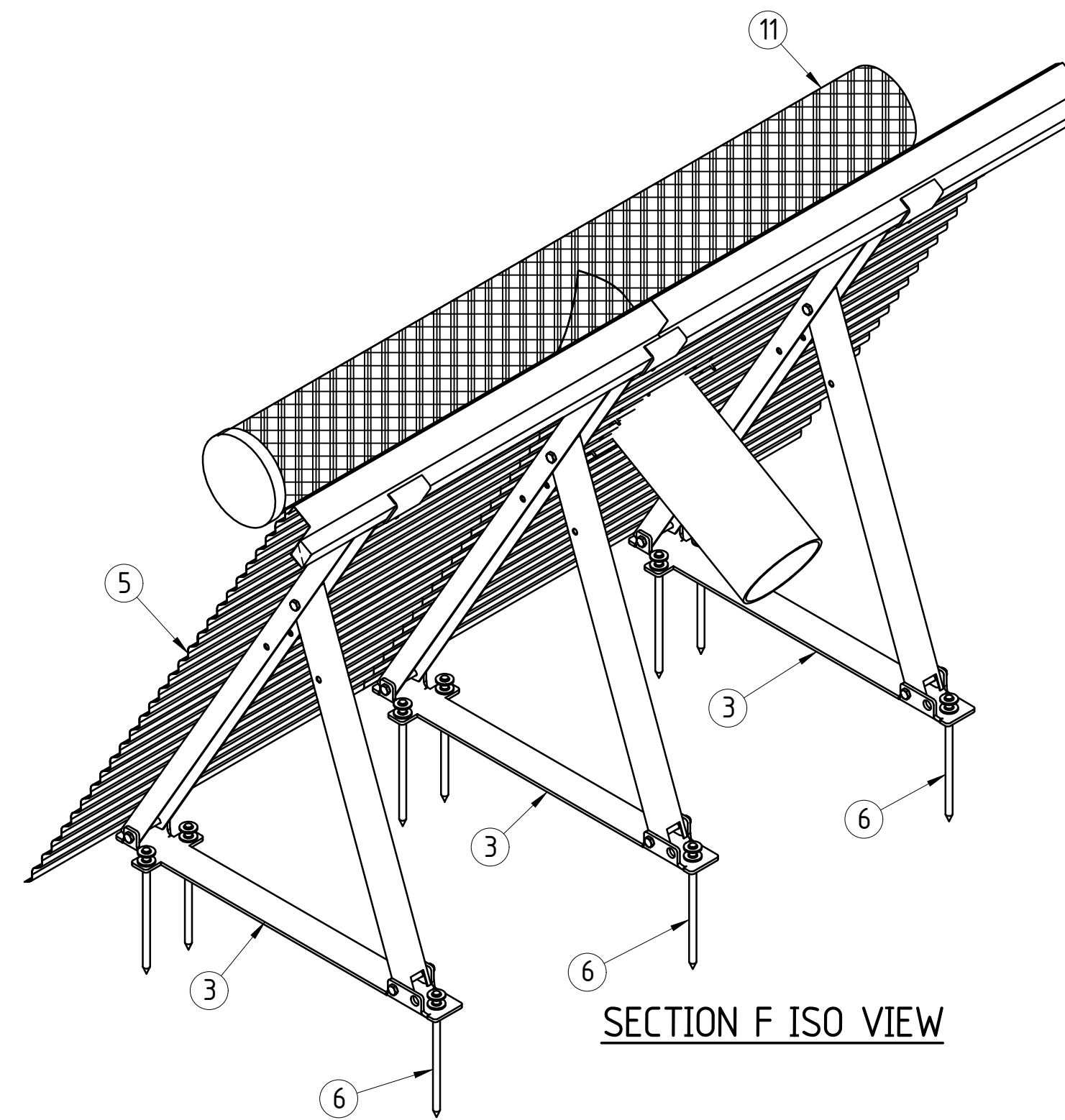




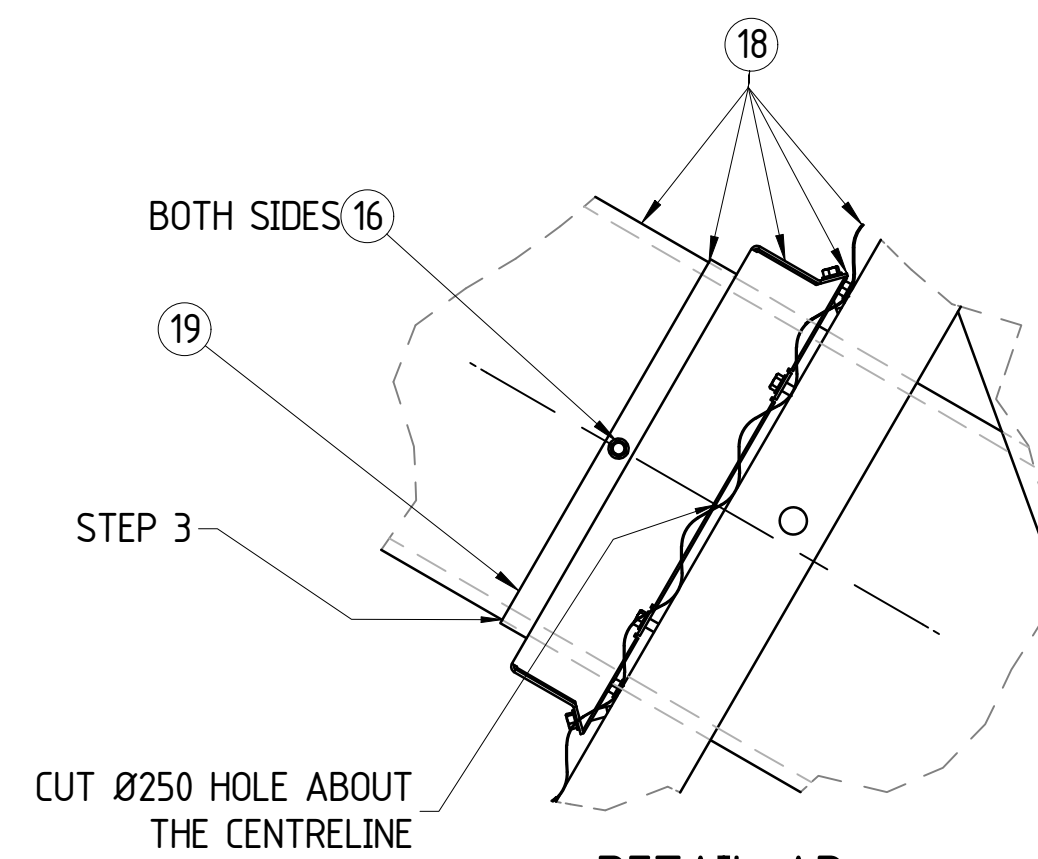
DETAIL B  
'T' PIECE INSTALLATION DETAIL



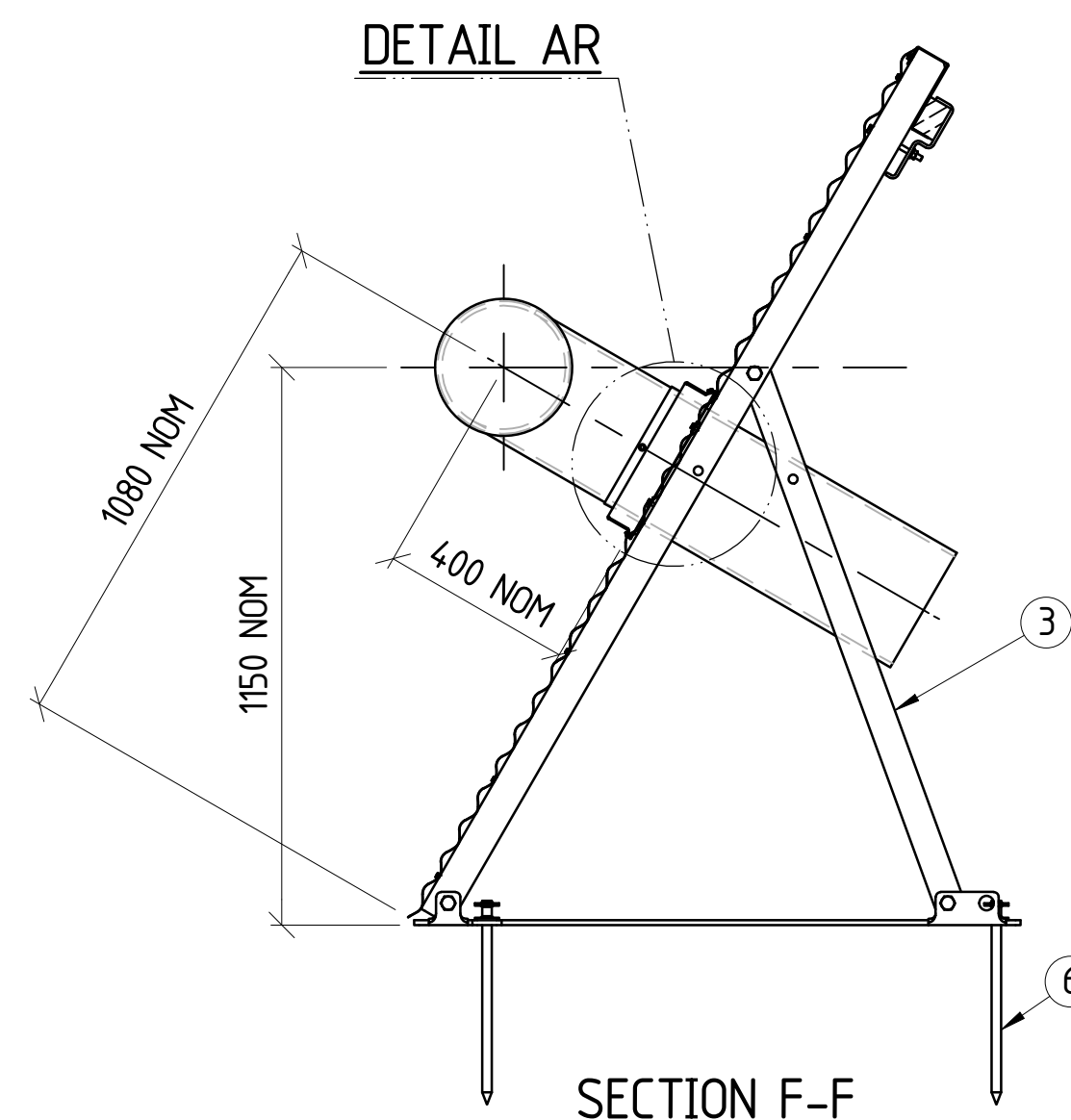
ELEVATION



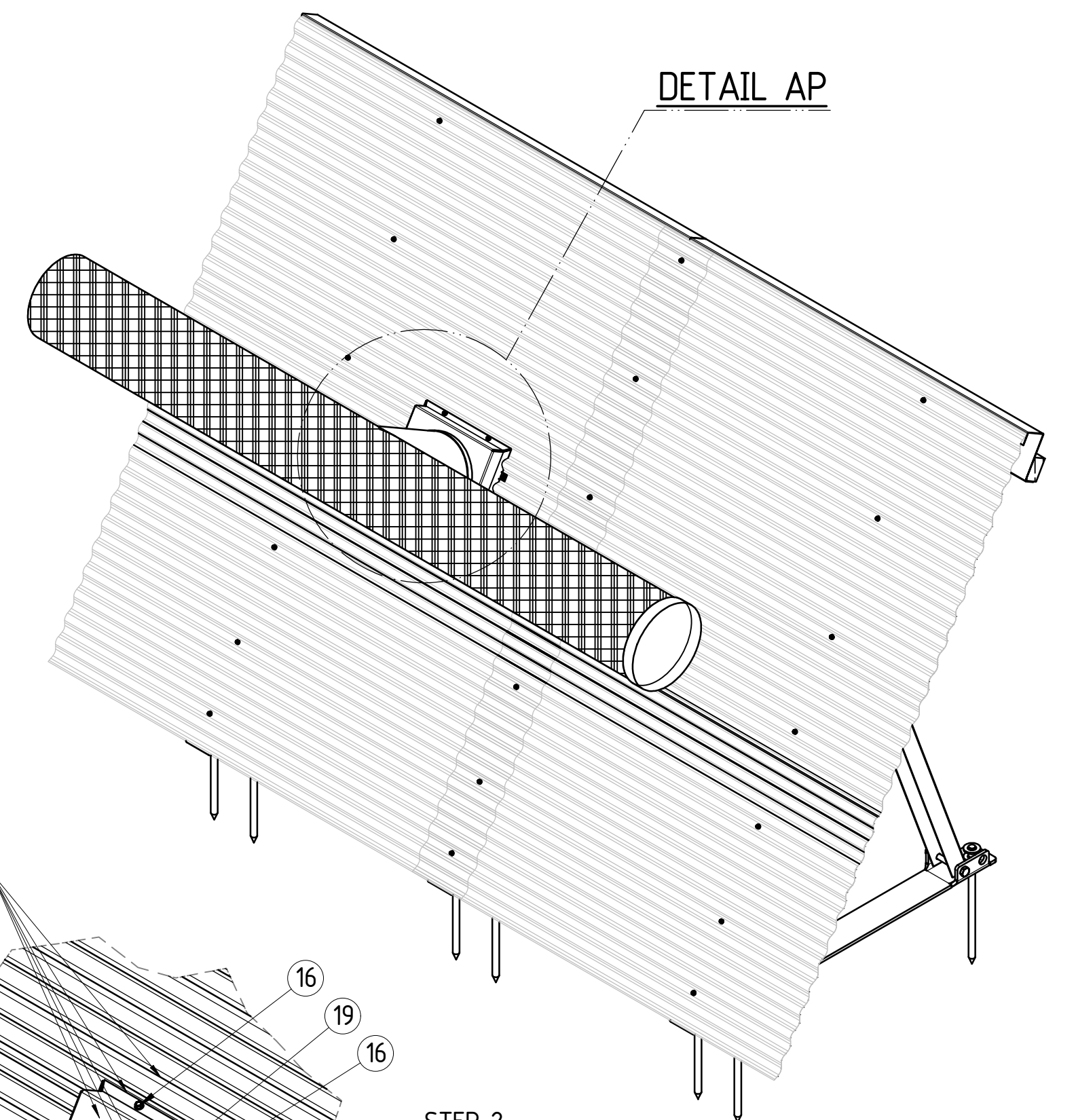
SECTION F ISO VIEW



DETAIL AR



SECTION F-F



DETAIL AP

**BACKGROUND:**

- THE 'T' PIECE IS USED TO PUMP HAZARDOUS FUMIGANT INTO THE STORAGE AFTER IT IS FULLY SEALED. CARE MUST BE TAKEN WHEN INSTALLING THE 'T' PIECE AND APPLYING THE SEALANTS TO ENSURE THE SEAL IS APPLIED TO A HIGH QUALITY.

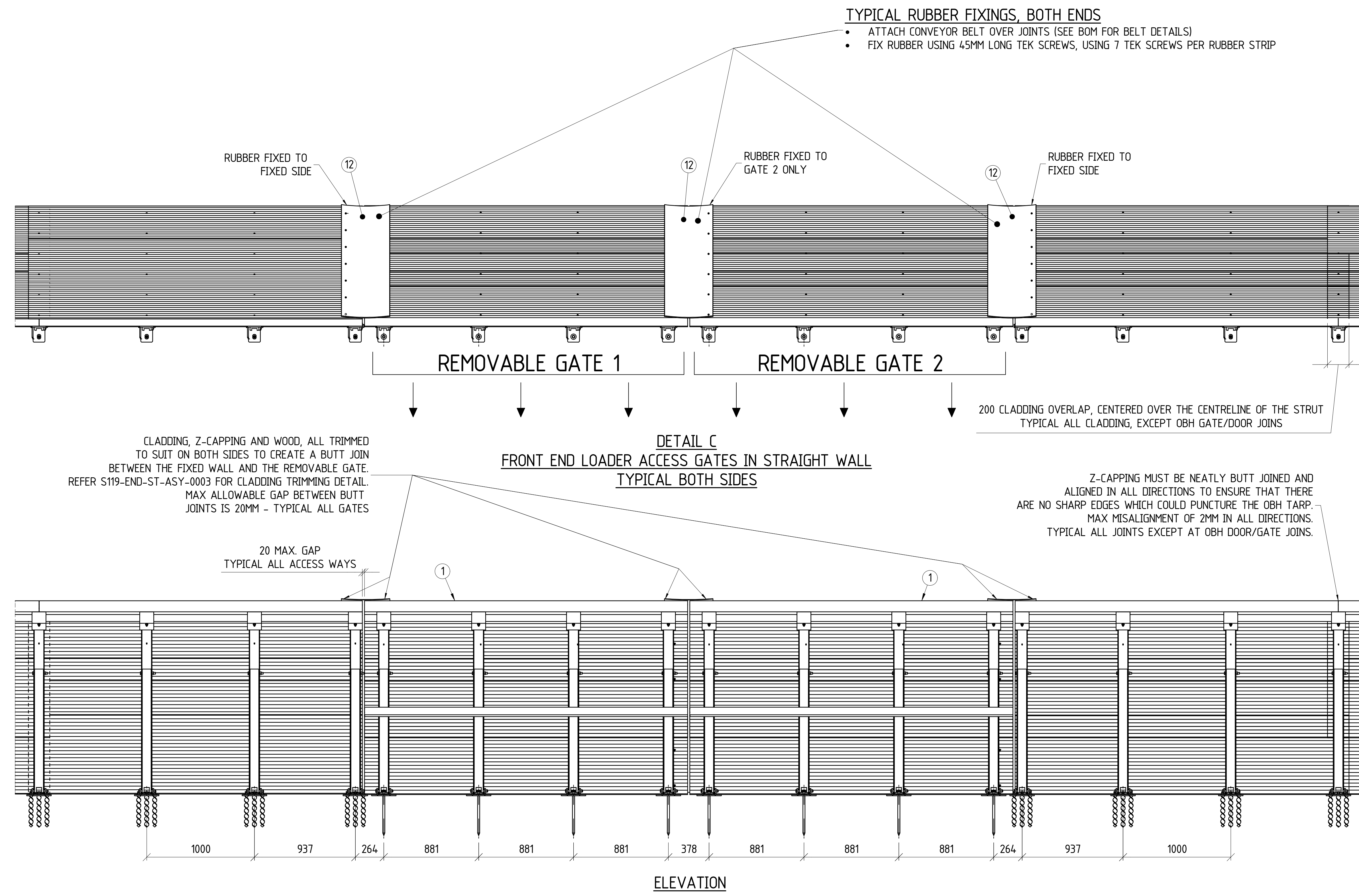
**USE THE FOLLOWING QUANTITY'S PER 1 'T'PIECE**

- 1 X 600ML SAUSAGE OF BOSTIK SEAL AND FLEX 1
- 1L OF NOVALAST LTM 151

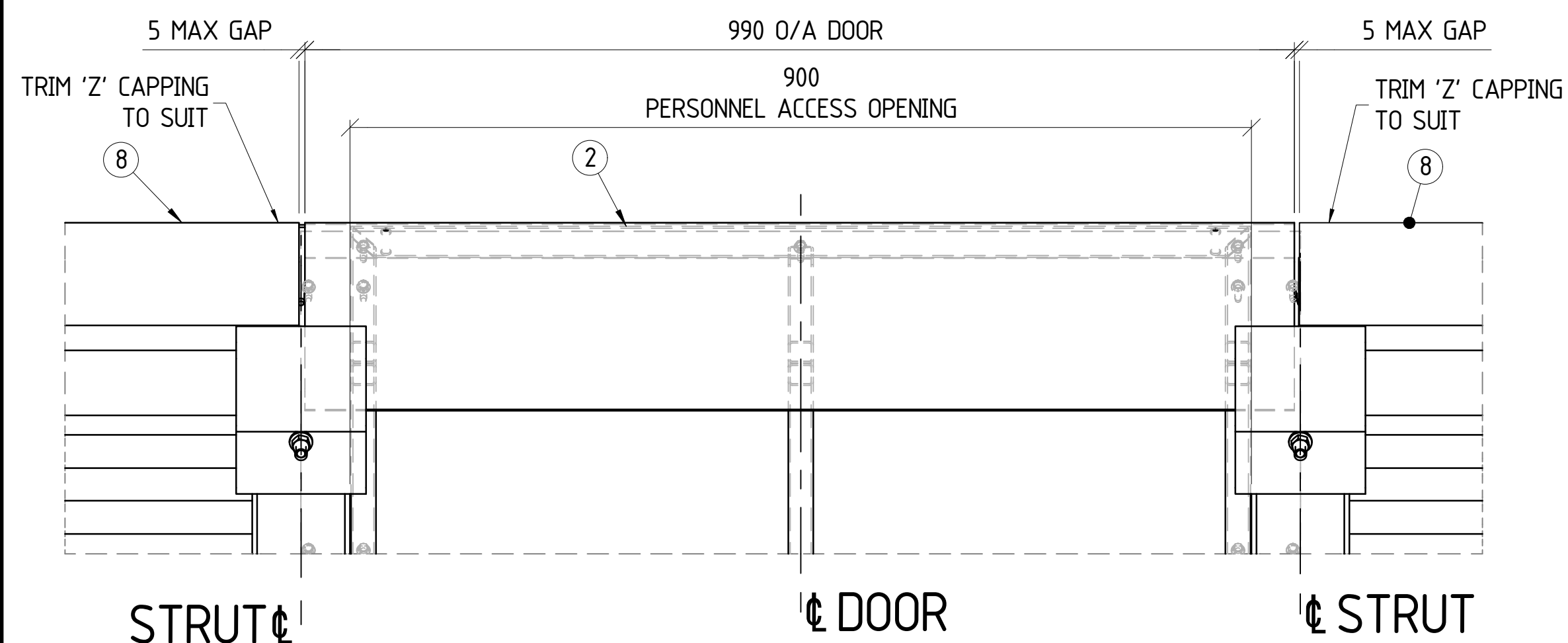
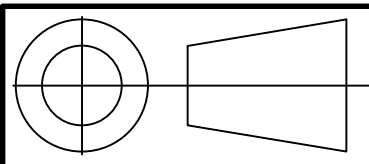
**PROCEDURE:**

- STEP 1: PREPARE AND CLEAN SURFACES WHERE SEALANTS ARE TO BE APPLIED AS PER MANUFACTURERS SPECIFICATIONS.
- STEP 2: INITIAL COLLAR INSTALL; APPLY A THICK (5-10MM) BEAD OF 'BOSTIK SEAL N FLEX 1' TO ALL EDGES OF THE T-PIECE MOUNTING COLLAR WHICH WILL CONTACT THE CORRUGATED CLADDING. TEK SCREW T-PIECE MOUNT (WITH BOSTIC SEALANT APPLIED) TO THE CLADDING USING 8 TEK SCREWS, EVENLY SPACED AROUND THE T-PIECE MOUNTING COLLAR.
- STEP 3: INSERT T-PIECE INTO THE T-PIECE MOUNTING COLLAR. SECURE THE T-PIECE AT THE LOCATION SHOWN, USING 2 X TEK SCREWS, THROUGH THE MOUNTING COLLAR RING. APPLY A THICK (5-10MM) BEAD OF 'BOSTIK SEAL N FLEX 1' AROUND THE JOIN AND AROUND ANY GAPS, INCLUDING AROUND THE TEK SCREWS. ALSO APPLY A THICK BEAD TO FILL THE GAP BETWEEN THE CLADDING AND THE T-PIECE, ON THE OUTSIDE OF THE BULKHEAD.
- STEP 4: LET SEALANT DRY AS PER MANUFACTURER'S DIRECTIONS.
- STEP 5: APPLY A SECOND THICK (5-10MM) BEAD OF 'BOSTIC SEAL N FLEX 1' AROUND ALL JOINS BETWEEN THE T-PIECE MOUNTING COLLAR, THE T-PIECE AND THE CLADDING.
- STEP 6: LET SEALANT DRY AS PER MANUFACTURER'S DIRECTIONS.
- STEP 7: PAINT THE ENTIRE T-PIECE MOUNTING COLLAR AND 150MM OF CLADDING AROUND THE COLLAR. ALSO PAINT 150MM OF THE T-PIECE, PAST THE COLLAR RING JOIN. PAINT WITH 'NOVALAST 151 LTM'
- STEP 8: LET SEALANT DRY AS PER MANUFACTURER'S DIRECTIONS.

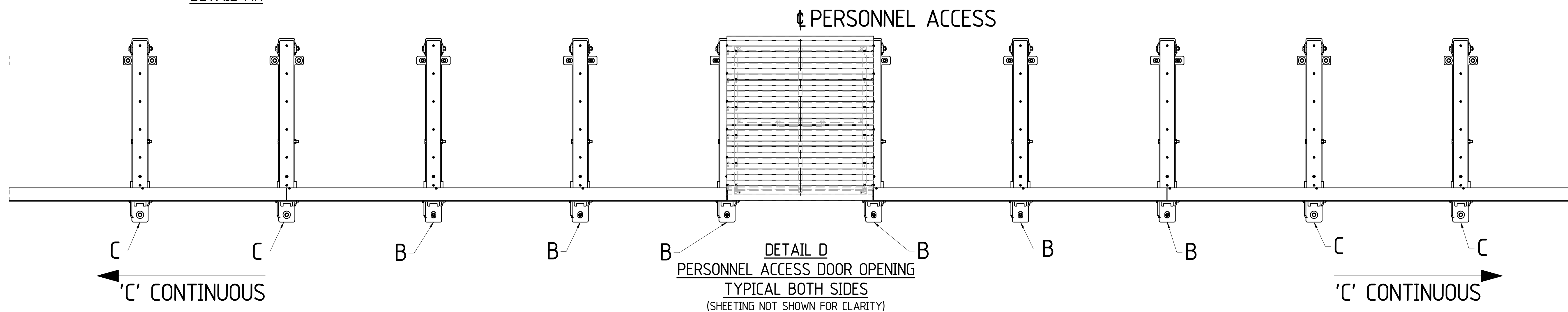
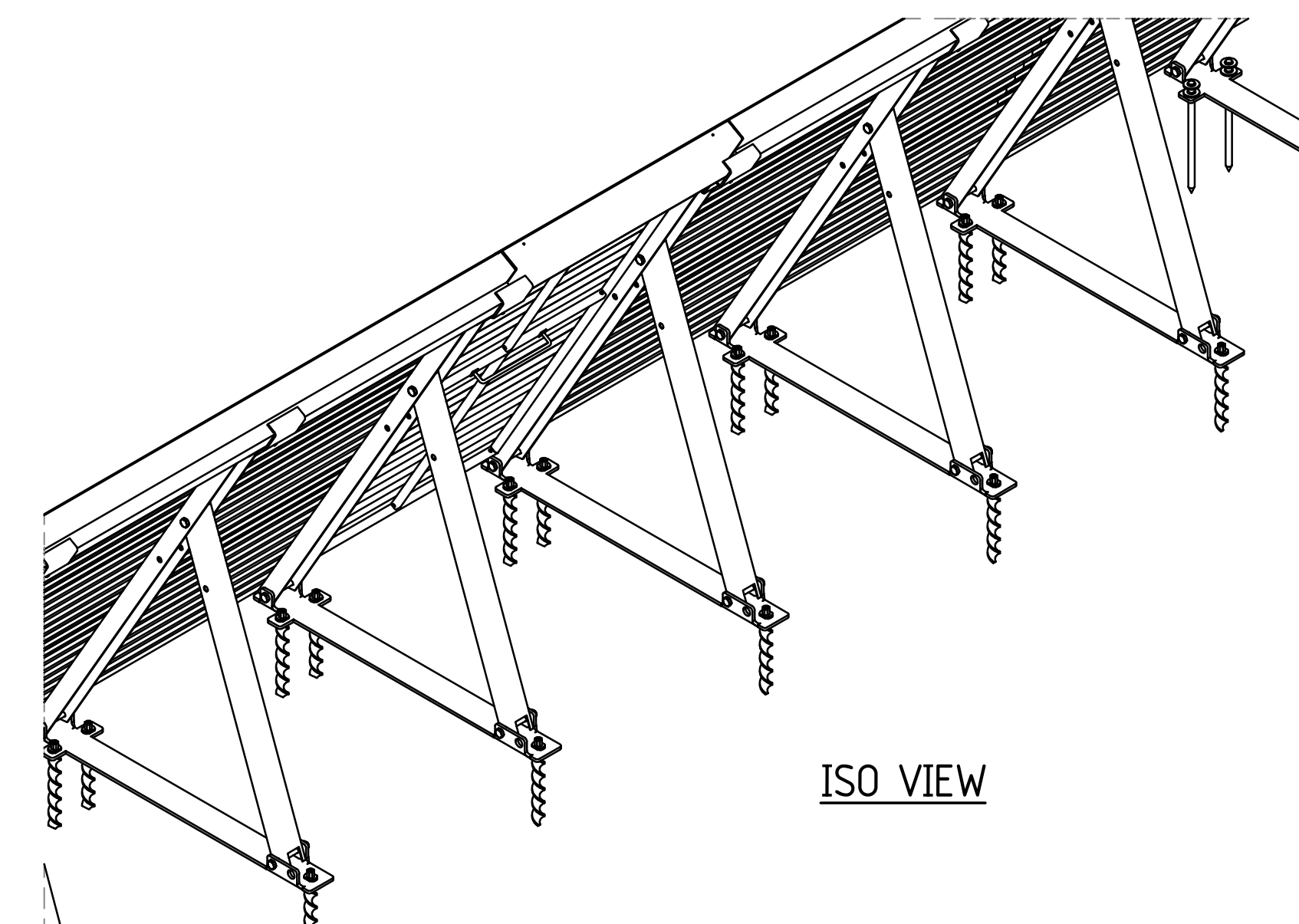




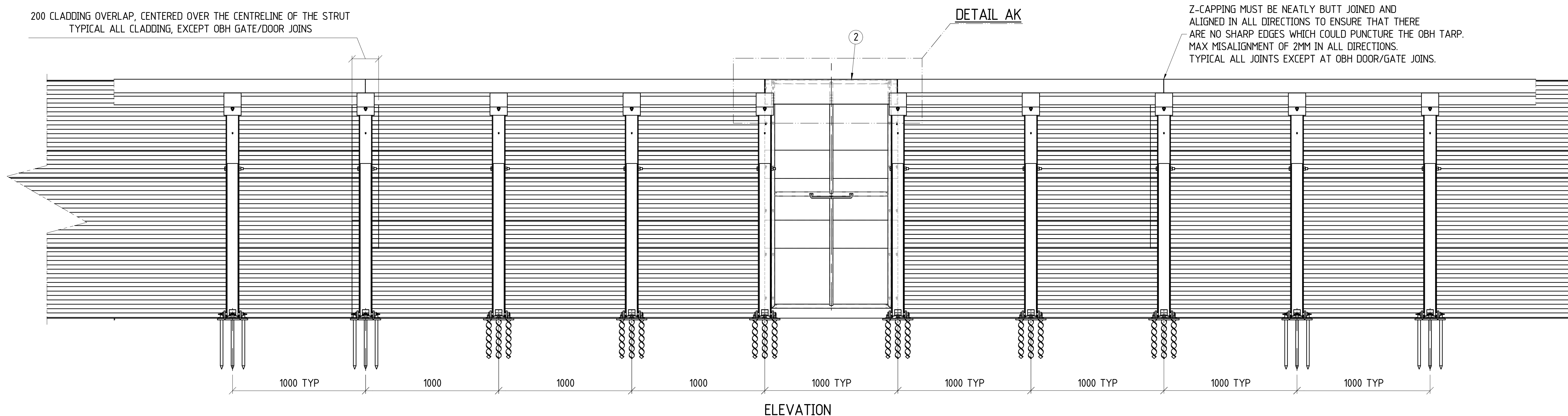




DETAIL AK



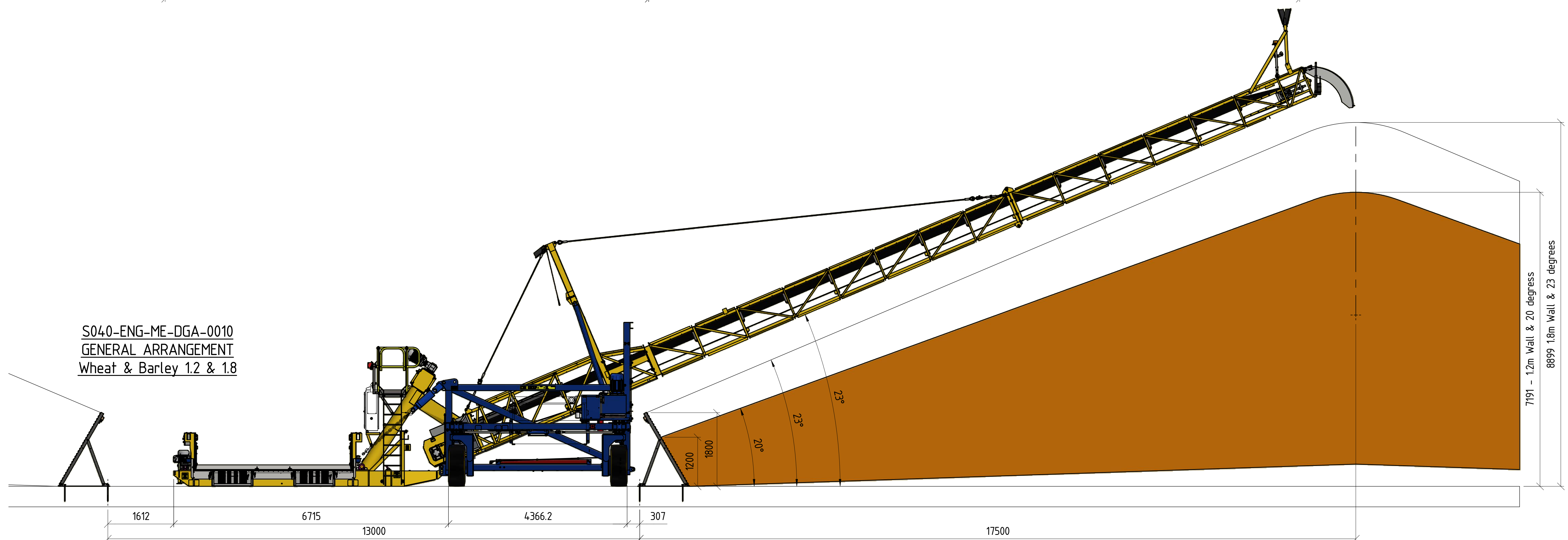
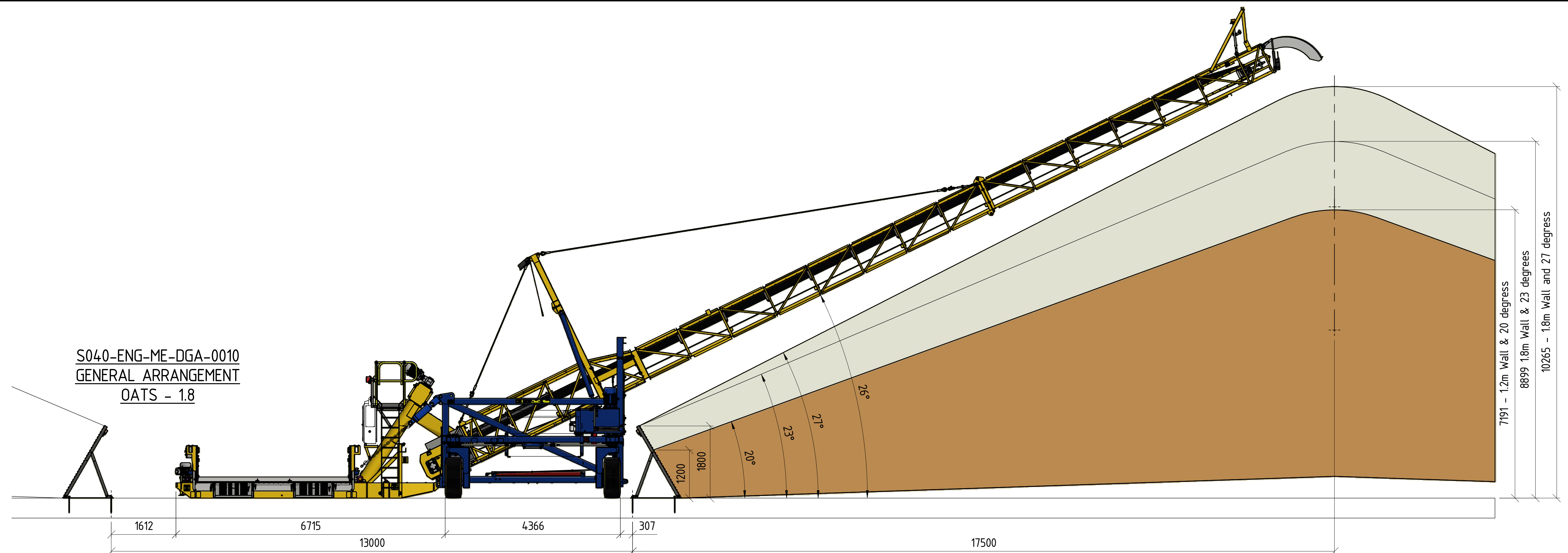
200 CLADDING OVERLAP, CENTERED OVER THE CENTRELINE OF THE STRUT  
TYPICAL ALL CLADDING, EXCEPT OBH GATE/DOOR JOINS



Z-CAPPING MUST BE NEATLY BUTT JOINED AND  
ALIGNED IN ALL DIRECTIONS TO ENSURE THAT THERE  
ARE NO SHARP EDGES WHICH COULD PUNCTURE THE OBH TARP.  
MAX MISALIGNMENT OF 2MM IN ALL DIRECTIONS.  
TYPICAL ALL JOINTS EXCEPT AT OBH DOOR/GATE JOINS.







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CBH GROUP HEAD OFFICE  
30 DELHI STREET, WEST PERTH W.A 6005  
PH (08) 9237 9600 FAX (08) 9322 3942

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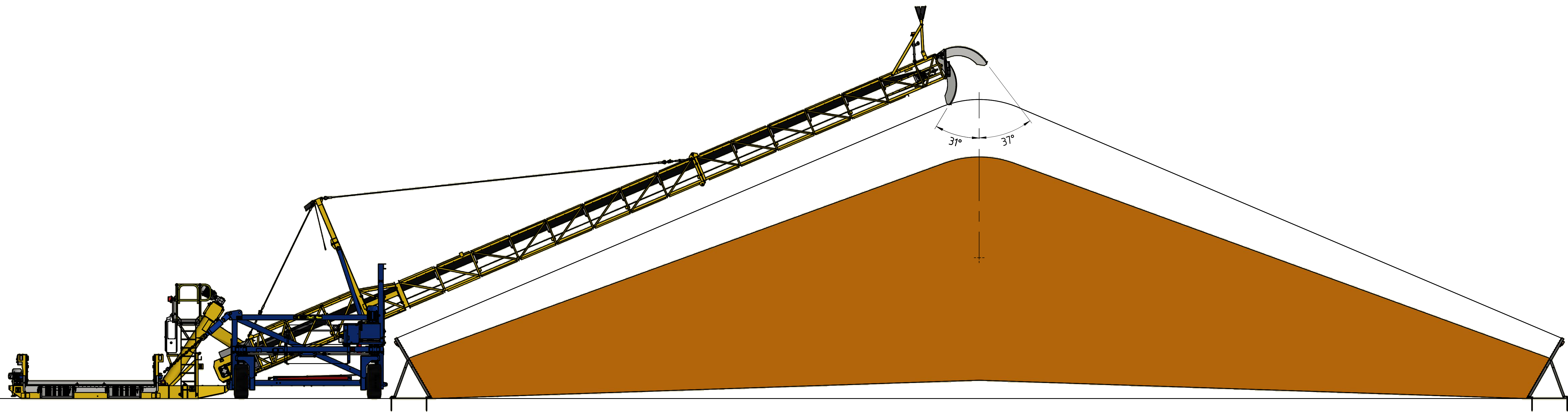
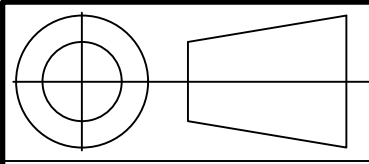
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	DRAWN	DD 30/08/2018
	CHECKED	30/12/1899
	ENGINEER	30/12/1899
pp	APPROVED	30/12/1899

18	DRAWING TITLE
99	DOG STACKER BULKHEAD
99	ARRANGEMENT
99	GENERAL ARRANGEMENT

SITE VARIOUS		SIZE A1	
PROJECT LAYOUT			
DRAWING No S04-0-ENG-ME-DGA-0010		SHEET 1 OF 2	REV. 0





S040-ENG-ME-DGA-0010  
GENERAL ARRANGEMENT

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